

# **EFFECT OF BENTONITE AND POLYMER DRILLING FLUIDS ON SKIN FRICTION OF BORED PILES**

M. B. C Hemadasa

168958L

Thesis submitted in partial fulfillment of the requirements for the degree Master of  
Engineering in Foundation Engineering and Earth Retaining Systems

Department of Civil Engineering

University of Moratuwa

Sri Lanka

February 2021

## **DECLARATION**

I hereby declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any other University or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to University of Moratuwa the non-exclusive right to reproduce and distribute my thesis, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in future works.

Signature

Date

.....

.....

Hemadasa M. B. C

The above candidate has carried out research for the Master's thesis under my supervision.

Signature of the supervisor

Date

.....

.....

.....

.....

## ABSTRACT

Skin friction is a major component in any pile foundation's load bearing capacity. In terms of a floating pile, almost entire bearing capacity depends on the skin friction. Skin friction may depend on the soil type and parameters while there are several methods of obtaining the skin frictional resistance of a pile depending on the soil type. Most of the high rise structures in Sri Lanka stand on bored end bearing pile foundations. Construction of bored piles widely involves usage of Bentonite as a drilling liquid and as a borehole soil stabilizer which may result in retention of a considerable amount of Bentonite and soil mix between the pile and the surrounding soil. Hence it is arguable that the used Bentonite slurry has an effect on the skin friction of the pile. Polymer liquid is not a commonly used drilling liquid in Sri Lanka but still it has been used in the current study. Main objective of this research is to investigate the effect of using Bentonite and Polymer liquids on the skin friction of pile foundations in Sri Lankan soils. From the results obtained from the direct shear tests conducted in laboratory for laterite soil and sand, it was evident that polymer liquid had no significant effect on soil strength parameters but with time due to the filter cake formation, bentonite will cause a significant change in soil strength parameters.

**Keywords:** Skin friction, Pile foundations, Bentonite, Ploymer

## **ACKNOWLEDGEMENT**

As a postgraduate, I was given the opportunity to carry out a research project for my Master's degree. This experience definitely will benefit me in the future as a professional or when carrying out further researches. Therefore, I would like to express my sincere gratitude to my research supervisors Dr. L.I.N De Silva, Dr. U. Nawagamuwa, Department of civil Engineering, University of Moratuwa for offering me with advice, continuous guidance, technical advice and immense support to make this research study a success.

I am grateful to Prof. S.A.S Kulathilake, course coordinator, for giving us this opportunity of a research study. Also I would like to thank the Department of Civil Engineering, University of Moratuwa for providing us the opportunity, necessary funding, facilities required and support to carry out this research successfully without any trouble.

And also not forgetting senior laboratory technical officer Mr. Vithana and technical Officers Mrs. Pradeepa, and Mr. Ajith from soil mechanics laboratory, Department of Civil Engineering, University of Moratuwa for their generous support and help when carrying out number of activities and experiments inside the laboratory.

Finally I would like to thank my colleagues and parents for offering me with immense support in various ways to make this study possible and a success.

M. B. C Hemadasa

## Table of Content

DECLARATION.....	i
ABSTRACT .....	ii
ACKNOWLEDGEMENT.....	iii
Table of Content .....	iv
List of Figures.....	vi
List of Tables.....	viii
CHAPTER 1: INTRODUCTION.....	1
1.1    Background.....	1
CHAPTER 2: Literature Review.....	3
2.1    General.....	3
2.2    Bentonite.....	3
2.3    Polymer.....	4
2.4    Skin friction of piles .....	5
2.5    Unresolved areas.....	8
2.6    Objectives .....	8
CHAPTER 3: Methodology .....	9
3.1    Methodology flow chart.....	15
CHAPTER 4: RESULTS AND ANALYSIS .....	16
4.1    Direct shear test results obtained for laterite soil.....	16
4.1.1    Comparison of Cohesion values.....	17
4.1.2    Comparison of friction angle.....	17
4.2    Discussion and analysis .....	18
4.2.1    Cohesion.....	18
4.2.2    Friction angle.....	18

4.3	Direct shear test results obtained for sand .....	20
4.3.1	Comparison of Cohesion values .....	21
4.3.2	Comparison of Friction angle .....	21
4.4	Discussion and analysis .....	22
4.4.1	Cohesion .....	22
4.4.2	Friction angle .....	23
4.5	Bentonite and soil strength parameters .....	23
4.5.1	Effect of bentonite drilling liquids on cohesion of soils.....	23
4.5.2	Effect of bentonite liquid on friction angle of soils.....	25
4.6	Polymer and soil strength parameters .....	26
4.6.1	Effect of polymer drilling liquid on cohesion of soils.....	26
4.6.2	Effect of polymer liquid on friction angle of soils .....	28
Chapter 5: Conclusion .....		29
Chapter 6: Comparison of results with past studies.....		30
References.....		32
Appendix A: Normal stress Vs shear stress graphs for laterite soil-concrete interfaces.....		34
Appendix B: Normal stress Vs shear stress graphs for sand-soil-concrete interfaces .....		37
Appendix C: Proctor compaction test results for laterite soil.....		40

## List of Figures

Figure 3.1: Laterite soil used for remolding .....	10
Figure 3.2: river sand.....	10
Figure 3.3: Remolded laterite soil kept for saturation .....	11
Figure 3.4: Concrete sample used for direct shear tests .....	11
Figure 3.5: Concrete sample was placed at the bottom of the shear box .....	11
Figure 3.6: Bentonite .....	12
Figure 3.7: Polymer .....	12
Figure 3.8: Bentonite drilling liquid.....	13
Figure 3.9: Polymer drilling liquid.....	13
Figure 3.10: Soil samples with drilling liquid kept for saturation.....	14
Figure 3.11: Direct shear apparatus .....	14
Figure 3.12: Methodology flow chart.....	15
Figure 4.1: Cohesion values obtained for laterite soil from direct shear tests .....	17
Figure 4.2: Friction angle values obtained for laterite soil from direct shear tests ...	17
Figure 4.3: Cohesion values obtained for sand from direct shear tests .....	21
Figure 4.4: Friction angle values obtained for sand from direct shear tests .....	21
Figure 4.5: Sand samples kept for saturation with bentonite and polymer drilling liquids applied on the surface of the samples .....	22
Figure 4.6: Variation of cohesion of sand and laterite soil with bentonite.....	24
Figure 4.7: Variation of friction angle of sand and laterite soil with bentonite .....	25
Figure 4.8: Variation of cohesion of sand and laterite soil with polymer drilling liquid.....	27
Figure 4.9: Variation of friction angle of sand and laterite soil with polymer .....	28
Figure 6.1: Comparison of obtained results vs past studies.....	30
Figure A.1: Normal stress Vs shear stress graphs for laterite soil.....	34
Figure A.2: Normal stress Vs shear stress graphs for laterite soil-concrete.....	34
Figure A.3: Normal stress Vs shear stress graphs for laterite soil-bentonite-concrete immediately after preparation.....	35

Figure A.4: Normal stress Vs shear stress graphs for laterite soil-bentonite-concrete after 7 days .....	35
Figure A.5: Normal stress Vs shear stress graphs for laterite soil-polymer-concrete immediately after preparation.....	36
Figure A.6: Normal stress Vs shear stress graphs for laterite soil-polymer-concrete after 7 days .....	36
Figure B.1: Normal stress Vs shear stress graphs for sand .....	37
Figure B.2: Normal stress Vs shear stress graphs for sand-concrete .....	37
Figure B.3: Normal stress Vs shear stress graphs for sand-bentonite-concrete immediately after preparation.....	38
Figure B.4: Normal stress Vs shear stress graphs for laterite soil-bentonite-concrete after 7 days .....	38
Figure B.5: Normal stress Vs shear stress graphs for sand-polymer-concrete immediately after preparation.....	39
Figure B.6: Normal stress Vs shear stress graphs for laterite soil-polymer-concrete after 7 days .....	39
Figure C.1: Proctor compaction test results for laterite soil.....	40



## List of Tables

Table 4.1: Direct shear test results obtained for laterite soil .....	16
Table 4.2: Direct shear test results obtained for sand.....	20
Table 4.3: Cohesion values for sand and laterite soil with bentonite drilling liquid.	24
Table 4.4: Friction angle values for sand and laterite soil with bentonite drilling liquid.....	25
Table 4.5: Cohesion values for sand and laterite soil with polymer drilling liquid ..	26
Table 4.6: Friction angle values for sand and laterite soil with polymer drilling liquid .....	28