VIRTUAL SUPPPORTS TO ANALYSE STATIC FLOATING STRUCTURES AND DYNAMIC SYSTEMS BY STATIC ANALYSIS SOFTWARE

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Degree of Master of Science

Department of Chemical and Process Engineering

University of Moratuwa Sri Lanka

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Thesis/Dissertation submitted in partial fulfillment of the requirements for the degree Master of Science

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Dr. M. Narayana	

Abstract

When an object with high rigidity is subjected to free forces, moments and constrained forces, moments, stresses and strain will be formed in it. A support may be identified as a constrained which supplies forces/moment without any displacement.

In some cases although the constrains could balance the free forces/moments by and keep the system under equilibrium, the constraints cannot be keep a unique displacement (field). Therefore in such a case in an elemental analysis the solution for displacements will have many solutions conditions and in a computer where numerical methods (iterative) are used such solution will not be possible.

In this study a method is introduced to overcome this problem by the concept of 'virtual constraints' without changing the original stress-strain condition of the system.

System without adequate constraints will be known as floating system and dynamic systems (with high rigidity) with the application of reversed inertia forces could also be considered as floating system. Therefore such system also could be analyzed for stress-strain by proper introduction of artificial supports with the same software meant to analyses static system.

Keywords – Virtual supports, Floating system

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List of abbreviations

FEA	Finite Element Analysis
FEM	Finite Element Method
CFD	Computational Fluid Dynamics
AMS	Automatic Multi-level Sub structuring eigen solver
CAE	Complete Abaqus Environment
MPE	Minimum potential Energy theorem
CST	Constant Strain Triangular
NERD	National Engineering Research and Development Center
DBC	Displacement Boundary Condition

1. INTRODUCTION

1.1 Find stress field of a static body

When a body is subjected with internal and external forces, stress-strain analysis can be done by applying Newton's second and third laws, stress strain or shear relationship of the material and geometric compatibility. When the compatibility is considered, internal material compatibility and external boundary conditions are applied. External forces on a body could be forces/moments acting through constrains or forces/movements acting freely on the body.

When it is considered an infinitesimal part, there are 6 stress components at any point. Out of them, three stresses are normal stresses and other three stresses are shear stresses. Normal stresses are named as σ_x , σ_y and σ_z . Shear stresses are named as τ_{xy} , τ_{yz} and τ_{xz} .

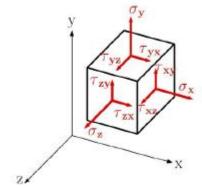


Figure 1: Stress tensor on an infinitesimal element

If the body forces are X_b , Y_b and Z_b in X, Y and Z directions respectively, by applying Newton's second law [1],[2] following equations are obtained.

$$\frac{\partial \sigma_x}{\partial x} + \frac{\partial \tau_{yx}}{\partial y} + \frac{\partial \tau_{zx}}{\partial z} + X_b = 0$$

$$\frac{\partial \sigma_y}{\partial y} + \frac{\partial \tau_{xy}}{\partial x} + \frac{\partial \tau_{zy}}{\partial z} + Y_b = 0$$

$$\frac{\partial \tau_{xz}}{\partial x} + \frac{\partial \tau_{yz}}{\partial y} + \frac{\partial \sigma_z}{\partial z} + Z_b = 0$$
(1)

When the displacements of the point are U, V and W, in X,Y and Z direction respectively, strains are written as,

$$\varepsilon_x = \frac{\partial u}{\partial x}$$
$$\varepsilon_y = \frac{\partial v}{\partial y}$$
$$\varepsilon_z = \frac{\partial w}{\partial z}$$

Then shear strains are written as,

$$\gamma_{xy} = \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x}$$
$$\gamma_{xz} = \frac{\partial u}{\partial z} + \frac{\partial w}{\partial x}$$
$$\gamma_{yz} = \frac{\partial v}{\partial z} + \frac{\partial w}{\partial y}$$

Then for isotropic linear elastic materials, relationship can be written for the element using Hooke's law for the three dimensional cases as follows [1], [3].

$$\begin{pmatrix} \sigma_x \\ \sigma_y \\ \sigma_z \\ \tau_{xy} \\ \tau_{xz} \\ \tau_{yz} \end{pmatrix} = E/(1+v)(1-2v) \begin{bmatrix} (1-v) & v & v & 0 & 0 & 0 \\ v & (1-v) & v & 0 & 0 & 0 \\ v & v & (1-v) & 0 & 0 & 0 \\ 0 & 0 & 0 & (1-2v)/2 & 0 & 0 \\ 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ 0 & 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ 0 & 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ \end{pmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \varepsilon_z \\ \gamma_{xy} \\ \gamma_{xz} \\ \gamma_{yz} \end{bmatrix}$$

Now due to above relationships, if the strain field is known, stress field could be found. For anisotropic and/or, linear/nonlinear materials more complex relations are available for stresses and strain. With the above relations viz equations derived using Newton's 2nd and 3rd law, kinematics relations between displacements and strains, stress-strain relations related with material properties and compatibility equations (including boundary conditions) theoretically it is possible to determine stress-strain of a system subjected to external loadings and constraints. But it is almost impossible to derive exact (close form) solutions for most of the cases.

1.2 solving stress-strain problems

Stress and strain can be formed in a body or structure after body or structure is subjected to forces, moments and constrains. If the displacement field of each point of the structure is known, by using equations (1), stress and strains can be calculated. However these equations can be used to solve system with simple geometries. When the geometry becomes complex, these equations can't be applied directly. In such cases, technique called Finite Element Analysis (FEA) or Finite Element Method (FEM) is used to find forces/moments, stress/strain and displacement and rotation of the system.

In FEA, basically form a matrix equation, as shown below.

$${F} = [K]{d}$$

Here matrix $\{F\}$ is known as the forces and moment matrix and it represents all the forces and moments of the system. $\{d\}$ is known as the displacement and rotational matrix and it represents the nodal displacement and nodal rotation of the system. [K]; global stiffness matrix includes the nodal co-ordinates, geometry parameters and material properties of the structure or body. In FEA solution method, simultaneous equations are solved by Gaussian elimination method or iterative method. When large systems are solved by computers, it is used iterative method.

But there are some situations, where constrains or supports are not rigidly fixed with reference to globe eventhough structure is in equilibrium with external forces/moments. In these cases displacement field of the structure is ambiguous or for the same force and moment system, there are infinite displacement fields. When the stress/strain equations are written to such kind of system, it can be shown that global stiffness matrix is singular and displacements field can't be solved. When the displacement field of this kind of system is found by manual calculation, it is always given as a variable of one unknown displacement or unknown displacements. But when this kind of system is analyzed by a computer package, the computer package can't find the displacement field due to unavailability of supports or lack of supports [4].

In order to clarify this situation, consider the scenario below.

1.2.1 Determining displacement field of no-constrain beam structure

Following structure consists of three beams named AB,BC and AC. They are connected at point A,B and C by pin joints. This system has no constrains. But at point A,B and C, three equilibrium F_A , F_B and F_c forces are applied respectively. As figure 2 shows, under these three forces system is equilibrium. Stiffness, Length and the cross section area of the beams are E,L and A respectively. Global coordinates system is defined as figure 2. Angle of AB,BC and AC beams with X axis are α , β and γ respectively.

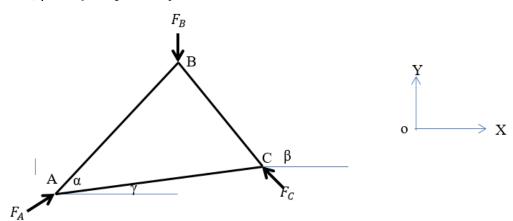


Figure 2: AB and BC beam structure

System is now discretized to element 1,2 and 3. Nodes 1,2 and 3 are marked on point A,B and C. Reaction forces at point A,B and C are F_1x , F_1y , F_2x , F_2y , F_3x and F_3y respectively.

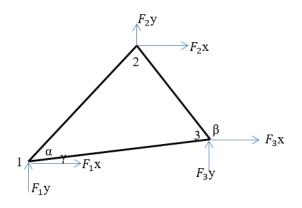


Figure 3: Nodal forces on the model

Displacement of nodes 1,2 and 3 are D_1x , D_1y , D_2x , D_2y , D_3x and D_3y respectively.

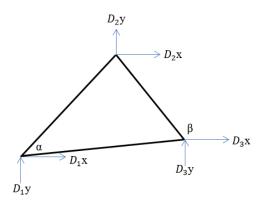


Figure 4: Nodal displacement on the model

Now structure is separated as beam AB,BC and beam AC. Local reaction forces and local displacements are marked as follows.

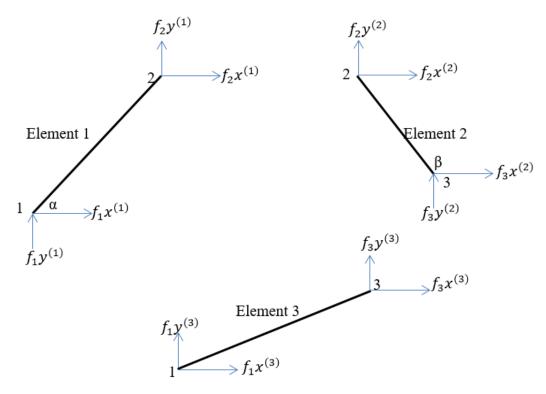


Figure 5:Local forces and displacement of elements

 $f_1 x^{(1)}, f_1 y^{(1)}, f_2 x^{(1)}, f_2 y^{(1)}$ are local nodal forces in element 1.

 $f_2 x^{(2)}, f_2 y^{(2)}, f_3 x^{(2)}, f_3 y^{(2)}$ are local nodal forces in element 2.

 $f_1 x^{(3)}, f_1 y^{(3)}, f_3 x^{(3)}, f_3 y^{(3)}$ are local nodal forces in element 3.

 $d_1 x^{(1)}, d_1 y^{(1)}, d_2 x^{(1)}, d_2 y^{(1)}$ are local nodal displacement of element 1. $d_2 x^{(2)}, d_2 x^{(2)}, d_2 y^{(2)}, d_3 x^{(2)}, d_3 y^{(2)}$ are local nodal displacement of element 2. $d_1 x^{(3)}, d_1 y^{(3)}, d_3 x^{(3)}, d_3 y^{(3)}$ are local nodal displacement of element 3. Then,

$$f_{1}x^{(1)} + f_{1}x^{(3)} = F_{1}x$$

$$f_{1}y^{(1)} + f_{1}y^{(3)} = F_{1}y$$

$$f_{2}x^{(1)} + f_{2}x^{(2)} = F_{2}x$$

$$f_{2}y^{(1)} + f_{2}y^{(2)} = F_{2}y$$

$$f_{3}x^{(2)} + f_{3}x^{(3)} = F_{3}x$$

$$f_{3}y^{(2)} + f_{3}y^{(3)} = F_{3}y$$
(2)

Further, for the nodal displacement following relationship is written.

$$d_{1}x^{(1)} = d_{1}x^{(3)} = D_{1}x$$

$$d_{1}y^{(1)} = d_{1}y^{(3)} = D_{1}y$$

$$d_{2}x^{(1)} = d_{2}x^{(2)} = D_{2}x$$

$$d_{2}y^{(1)} = d_{2}y^{(2)} = D_{2}y$$

$$d_{3}x^{(1)} = d_{3}x^{(2)} = D_{3}x$$
(3)

Let $\cos(\alpha) = c_1, \sin(\alpha) = s_1, \cos(180 - (\beta)) = -\cos(\beta) = -c_2$, $\sin(180 - (\beta)) = \sin(\beta) = s_2$ and $\cos(\gamma) = c_3, \sin(\gamma) = s_3$,

According to the equation 23 in section 2.10, for element 1 following relationship can be written.

$$\begin{cases} f_1 x^{(1)} \\ f_1 y^{(1)} \\ f_2 x^{(1)} \\ f_2 y^{(1)} \end{cases} = AE/L \begin{pmatrix} c_1^2 & c_1 s_1 & -c_1^2 & -c_1 s_1 \\ c_1 s_1 & s_1^2 & -c_1 s_1 & -s_1^2 \\ -c_1^2 & -c_1 s_1 & c_1^2 & c_1 s_1 \\ -c_1 s_1 & -s_1^2 & c_1 s_1 & s_1^2 \end{pmatrix} \begin{pmatrix} d_1 x^{(1)} \\ d_1 y^{(1)} \\ d_2 x^{(1)} \\ d_2 y^{(1)} \end{pmatrix}$$
(4)

Similarly to element 2

$$\begin{cases} f_2 x^{(2)} \\ f_2 y^{(2)} \\ f_3 x^{(2)} \\ f_3 y^{(2)} \end{cases} = AE/L \begin{pmatrix} c_2^2 - c_2 s_2 - c_2^2 c_2 s_2 \\ -c_2 s_2 s_2^2 c_2 s_2 - s_2^2 \\ -c_2^2 c_2 s_2 c_2^2 - c_2 s_2 \\ c_2 s_2 - s2^2 - c_2 s_2 \\ s_2^2 \end{pmatrix} \begin{pmatrix} d_2 x^{(2)} \\ d_2 y^{(2)} \\ d_3 x^{(2)} \\ d_3 y^{(2)} \end{pmatrix}$$
(5)

Similarly to element 3

$$\begin{cases} f_1 x^{(3)} \\ f_1 y^{(3)} \\ f_3 x^{(3)} \\ f_3 y^{(3)} \end{cases} = AE/L \begin{pmatrix} c_3^2 & c_3 s_3 & -c_3^2 & -c_3 s_3 \\ c_3 s_3 & s_1^2 & -c_3 s_3 & -s_3^2 \\ -c_3^2 & -c_3 s_3 & c_1^2 & c_3 s_3 \\ -c_3 s_3 & -s_3^2 & c_3 s_3 & s_3^2 \end{pmatrix} \begin{pmatrix} d_1 x^{(3)} \\ d_1 y^{(3)} \\ d_3 x^{(3)} \\ d_3 y^{(3)} \end{pmatrix}$$
(6)

By connecting equation 1 to 5 following matrix relationship can be obtained.

$$\begin{cases} F_{1}x \\ F_{1}y \\ F_{2}x \\ F_{2}y \\ F_{3}x \\ F_{3}y \end{cases} = AE/L \begin{pmatrix} (c_{1}^{2} + c_{3}^{2}) & (c_{1}s_{1} + c_{3}s_{3}) & -c_{1}^{2} & -c_{1}s_{1} & -c_{3}^{2} & -c_{3}s_{3} \\ (s_{1}^{2} + s_{1}^{2}) & -c_{1}s_{1} & -s_{1}^{2} & -c_{3}s_{3} & -s_{3}^{2} \\ (c_{1}^{2} + c_{2}^{2}) & c_{1}s_{1} - c_{2}s_{2} & -c_{2}^{2} & c_{2}s_{2} \\ (c_{1}^{2} + c_{2}^{2}) & c_{1}s_{1} - c_{2}s_{2} & -c_{2}^{2} & c_{2}s_{2} \\ Symmetry & (c_{1}^{2} + c_{2}^{2}) & (c_{3}s_{3} - c_{2}s_{2}) \\ (s_{2}^{2} + s_{3}^{2}) & (s_{2}^{2} + s_{3}^{2}) \end{pmatrix} \begin{pmatrix} D_{1}x \\ D_{1}y \\ D_{2}x \\ D_{2}y \\ D_{3}x \\ D_{3}y \end{pmatrix}$$

This matrix like F = Kx; where K is the stiffness matrix. Above stiffness matrix K is symmetric. Thus |K| = 0. Therefore matrix K is singular and inverse of K does not exist. From above equation, displacement function x can't be found when the elements are unconstrained. [4],[5],[6].

Therefore this kind of system is going to be analyzed by a computer based FEA package, program issues error messages saying stiffness matrix is singular.

If a constraints are defined on the system above matrix equation is decomposed, K matrix is no longer singular. For eg. If node 1 is constrained, $D_1x=D_1y=0$ above matrix equation changed as follows,

$$\begin{cases} F_{2}x \\ F_{2}y \\ F_{3}x \\ F_{3}y \end{cases} = AE/L \begin{pmatrix} -c_{1}^{2} & -c_{1}s_{1} & -c_{3}^{2} & -c_{3}s_{3} \\ -c_{1}s_{1} & -s_{1}^{2} & -c_{3}s_{3} & -s_{3}^{2} \\ (c_{1}^{2} + c_{2}^{2}) & c_{1}s_{1} - c_{2}s_{2} & -c_{2}^{2} & c_{2}s_{2} \\ c_{1}s_{1} - c_{2}s_{2} & s_{1}^{2} + s_{2}^{2} & c_{2}s_{2} & -s_{2}^{2} \\ -c_{2}^{2} & c_{2}s_{2} & (c_{1}^{2} + c_{2}^{2}) (c_{3}s_{3} - c_{2}s_{2}) \\ c_{2}s_{2} & -s_{2}^{2} & -s_{2}^{2} & (s_{2}^{2} + s_{3}^{2}) \end{pmatrix} \begin{pmatrix} D_{2}x \\ D_{2}y \\ D_{3}x \\ D_{3}y \end{pmatrix}$$

In above matrix $|K| \neq 0$, hence inverse of K exists. Therefore system can be analyzed by computer based FEA package after node 1 is constrained.

1.2.2 Find displacement filed of no-constrain CST plate element

Consider the CST elements shown below. Its co-ordinates are $i(x_i, y_i)$, $j(x_j, y_j)$, and $m(x_m, y_m)$.

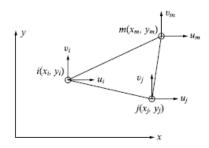


Figure 6: Displacement vectors of CST elements

Now element is moved in distance "a" and distance "b" in X and Y direction respectively when no constrains. Then new co-ordinates are $i(x_i + a, y_{i+b})$, $j(x_j + a, y_{j+} + b)$, and $m(x_m + a, y_m + b)$. But forces of the system remain as F. new displacement field is d_1 . According to the section 2.11,stiffness matrix is given as $K=tA[B^T][D][B]$. Then displacement of the corner points can be found by element equation(7).

F = Kd $K=tA \left[B^{T} \right] [D] [B]$ $B = \left[Bi \ Bj \ Bm \right]$ (9)

$$Bi = \begin{pmatrix} \beta_i & 0\\ 0 & \gamma_i\\ \gamma_i & \beta_i \end{pmatrix} \quad Bj = \begin{pmatrix} \beta_j & 0\\ 0 & \gamma_j\\ \gamma_j & \beta_j \end{pmatrix} \quad Bm = \begin{pmatrix} \beta_m & 0\\ 0 & \gamma_m\\ \gamma_m & \beta_m \end{pmatrix}$$
(10)

$$\beta_{i}=y_{j}-y_{m}, \qquad \beta_{j}=y_{m}-y_{i}, \qquad \beta_{m}=y_{i}-y_{j},$$

$$\gamma_{i}=x_{m}-x_{j}, \qquad \gamma_{j}=x_{i}-x_{m}, \qquad \gamma_{m}=x_{j}-x_{i},$$
(11))

After element is moved to new position matrix B is converted to B^* . By equation (10) B^* can be calculated as follows.

$$\beta_i = y_j + b - (y_m + b) = y_j - y_m, \quad \beta_j = y_m + b - (y_i + b) = y_m - y_i, \quad \beta_m = y_i + b - (y_j + b) = y_i - y_j, \quad \gamma_i = x_m - x_j, \quad \gamma_j = x_i - x_m, \quad \gamma_m = x_j - x_i$$

According to equation (9),(10) $B^* = B$. Hence by equation (8) stiffness matrix remains same. Then by equation (7) corner point displacements or matrix *d* are remained same.

By section 2.11

$$\varepsilon = [B](d)$$

$$\sigma = D[B](d)$$
(12)

Since matrix B and d are remained unchanged, strain field ε and stress field σ remained unchanged after element moved without constrained. Thus,

$$\alpha_i = (x_j + a)(y_m + b) - (y_j + b)(x_m + a), \ \alpha_j = (y_j + b)(x_m + a) - (x_i + a)(y_m + b)$$

,
$$\alpha_m = (x_i + a)(y_j + b) - (y_i + b)(x_j + a),$$

 α_i, α_j and α_m are changed when the element moves a and b distanced in x and y directions respectively. General displacement fields are;

$$\{u(x,y)\} = 1/2A\{(\alpha_i + \beta_i x + \gamma_i y)u_i + (\alpha_j + \beta_j x + \gamma_j y)u_j + (\alpha_m + \beta_m x + \gamma_m y)u_m\}$$

$$\{v(x,y)\} = 1/2A\{(\alpha_i + \beta_i x + \gamma_i y)v_i + (\alpha_j + \beta_j x + \gamma_j y)v_j + (\alpha_m + \beta_m x + \gamma_m y)v_m\}$$

$$(13)$$

According to equation (13), general displacement field change when the element is moved to new position without constrains. But corner point's displacements, strains, and stress filed remain unchanged. In other word, when the element becomes unconstrained, displacement function has infinite values and stress and strain field remained unchanged.

For plane stress element [4] $D = \left(\frac{E}{1-\nu^2}\right) \begin{bmatrix} 1 & \nu & 0 \\ \nu & 1 & 0 \\ 0 & 0 & \nu' \end{bmatrix}$; $\nu' = (1-\nu)/2$

By equation 8;

$$\mathbf{k} = tA \begin{bmatrix} \beta_{i} & 0 & \beta_{j} & 0 & \beta_{m} & 0\\ 0 & \gamma_{i} & 0 & \gamma_{i} & 0 & \gamma_{i}\\ \gamma_{i} & \beta_{i} & \gamma_{j} & \beta_{j} & \gamma_{m} & \beta_{m} \end{bmatrix}^{T} \left(\frac{E}{1-\nu^{2}}\right) \begin{bmatrix} 1 & \nu & 0\\ \nu & 1 & 0\\ 0 & 0 & \nu' \end{bmatrix} \begin{bmatrix} \beta_{i} & 0 & \beta_{j} & 0 & \beta_{m} & 0\\ 0 & \gamma_{i} & 0 & \gamma_{i} & 0 & \gamma_{i}\\ \gamma_{i} & \beta_{i} & \gamma_{j} & \beta_{j} & \gamma_{m} & \beta_{m} \end{bmatrix}$$

$$\mathbf{k} = tA(\frac{E}{1-\nu^2}) \begin{bmatrix} \beta_i^2 + \nu'\gamma_i^2 & \beta_i\gamma_i\nu + \nu'\gamma_i\beta_i & \beta_i\beta_j + \nu'\gamma_i\gamma_j & \beta_i\gamma_j\nu + \nu'\gamma_i\beta_j & \beta_i\beta_m + \nu'\gamma_i\gamma_m & \beta_i\gamma_m\nu + \nu'\gamma_i\beta_m \\ & \gamma_i^2 + \nu'\beta_i^2 & \beta_j\gamma_i\nu + \nu'\gamma_j\beta_i & \gamma_i\gamma_j + \nu'\beta_i\beta_j & \beta_m\gamma_i\nu + \nu'\beta_i\gamma_m & \gamma_j\gamma_m\nu'\beta_i\beta_m \\ & \beta_i^2 + \nu'\gamma_j^2 & \beta_j\gamma_j\nu + \nu'\beta_j\gamma_j & \beta_i\beta_m + \nu'\gamma_j\gamma_m & \beta_j\gamma_m\nu + \nu'\gamma_j\beta_m \\ & Symmetric & \gamma_j^2 + \nu'\beta_j^2 & \beta_m\gamma_j\nu + \nu'\beta_j\gamma_m & \gamma_j\gamma_m\nu'\nu'\beta_j\beta_m \\ & \gamma_m^2 + \nu'\gamma_m^2 & \beta_m\gamma_m\nu + \nu'\gamma_m\beta_m \\ & \gamma_m^2 + \nu'\beta_m^2 \end{bmatrix}$$

Above stiffness matrix K is symmetric and |K| = 0. Therefore matrix K is singular and inverse of K does not exist. By equation 7, displacement function $\{d\}$ can't be found when the element is unconstrained. [6].

Therefore this kind of system can't be analyzed by a computer based FEA package since displacement function is ambiguous and stiffness matrix is singular.

1.2.3.Analysis of a simple un-constraints body by computer base FEA package

After theoretical explanation about un-constraints body in section 1.2.1 and 1.2.2, now it is considered to analyze a un-constraints body by FEA packages. As following figure shows, beam of which total length is 1000mm. Half of its length has 20mm diameter circular cross section and rest has 25mm diameter circular cross section. This beam is subjected to 1000N forces at two ends as follows. Since beam is equilibrium under only subjected forces, beam can be considered as an unconstraint body.

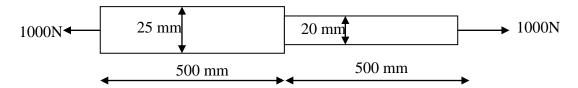


Figure 7:Schematic diagram of un-constrained beam When above un-constraint beam is analyzed by Abaqus, ANSYS, Nastran,Femap,Strand7 and Solidworks Simulia, it gave following error messages as following figures.

ELAPSED USER TIME (SEC) ELAPSED SYSTEM TIME (SEC) ELAPSED TOTAL CPU TIME (S ELAPSED WALLCLOCK TIME (S	SEC) = 0.10000	0			
*** WARNING: SOLVER PROBLEM. NUM PART-1-1.27 D.O.F.	NY 12 12 19 19 19 19 19 19 19 19 19 19 19 19 19	22.01725333045351	CESSING 1	IODE]
CONVERGENCE CHECK	KS FOR EQUILIER	IUM ITERATION	1		-
AVERAGE FORCE	33.8	TIME AVG. FO	DRCE	33	. 8
LARGEST RESIDUAL FORCE INSTANCE: PART-1-1	-1.407E-12		50	DOF	1
LARGEST INCREMENT OF DISP.	2.290E-04	AT NODE	3	DOF	1
INSTANCE: PART-1-1 LARGEST CORRECTION TO DISP.	2.290E-04	AT NODE	3	DOF	1

Figure 8: Error message in Abaqus output

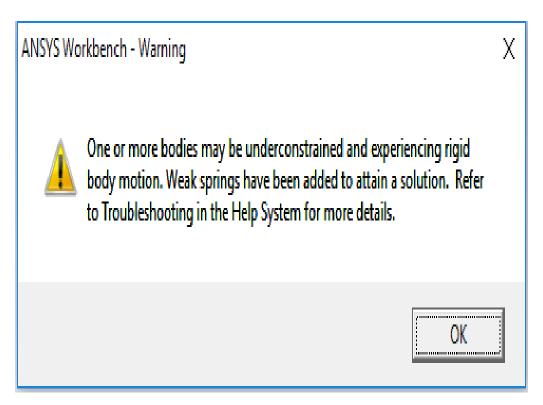


Figure 9: Error message in ANSYS output

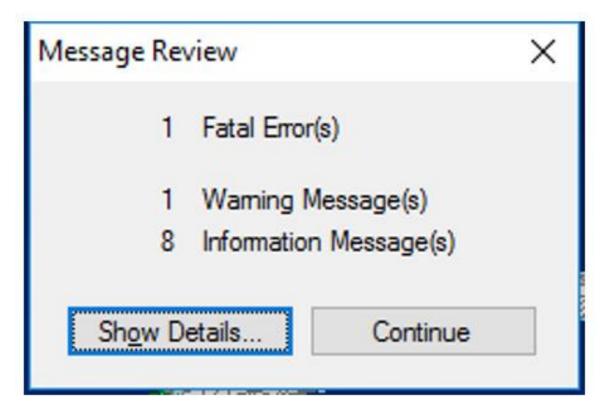


Figure 10: Error message of Nastran solver

** USER WARNING MESSAGE 4698 (DCMPD)				
STATISTICS FOR DECOMPOSITION OF MATRIX KLL				
THE FOLLOWING DEGREES OF FREEDOM HAVE FACTOR DIAGONAL RATIOS GREATER TH	an a			
1.00000E+07 OR HAVE NEGATIVE TERMS ON THE FACTOR DIAGONAL.				
USER INFORMATION:				
THIS MESSAGE MAY BE IGNORED IF NO GRID POINT IDS OR HIGH RATIO MESSAGES	APPEAR IN THE TABLE ON THE NEXT PAGE.			
User information:				
During decomposition, the degrees of freedom listed have pivot				
ratios that are that are greater than maxratio or are negative.				
Verify that the degrees of freedom are not part of a mechanism				
and that elements do not have excessive stiffness. In superelement				
analysis this condition causes run termination. PARAM, BAILOUT may				
be used to continue the run. See the NX NASTRAN Numerical Methods				
User's Guide.				
GRID FOINT ID DEGREE OF FREEDOM MATRIX/FACTOR DIAGONAL RATIO	MATRIX DIAGONAL			
5058 T2 -2.01954E+14	2.02779E+05			
5058 T3 8.95301E+13 5249 T3 8.81152E+11	1.79154E+05			
	1.78668E+05			
^^^ USER FATAL MESSAGE 9137 (SEKRRS)				
AAA BHU MBEUSUIMBE BHE MA BUABAASHE ESHAM BIMSAA SU UIMBSU HES				

Figure 11: Error message of FEmap solver

*ERROR[4]:Global s	stiffness matrix is singular
*Solution terminated *Solution time: 0 Se	d on 07/07/2015 at 12:33:03 econds
*SUMMARY OF MESSAGES	š.
*Number of Notes	: 0
*Number of Warnings	: 1
*Number of Errors	: 1

Figure 12:error message in Strand7 solver

Solving:		- 11
Elapsed T	ys show solver status when you run analys	
tic Analysis	S	X
N N	s lo restraints are defined. ou may use Soft Spring or Inertia Reli	

Figure 13: Error message in SolidWorks simulation

According to message given by Abaqus analysis, model is unstable and results are not valid [4],[6]. ANSYS package directly gives an indication that model is unconstrained and model has a rigid body motion. Hence results can't be obtained. Nastran solver terminates the simulation giving a fatal error as shown by the figure 10. Therefore solution is not reachable for un-constraint body. According to the Femap solver, stiffness matrix is singular due to diagonal elements are negative. Therefore analysis can't be proceeded. According to Strand7 solver it gives a message as global stiffness matrix is singular. Hence Strand7 is unable to find displacement of un-constraint beam [4],[6]. When the above beam is analyzed by SolidWorks simulation, at the very beginning of the simulation, analysis is paused with error message saying no constraints are defined.

Then, this simple beam can be analyzed by defining constraints to the system. But these constraints should not interfere to system. since this is a very simple beam with only axial forces, beam can be given fixed boundary condition to any position and it will not create external forces and moment to the system. But when the system become and more complex, defining these kind of constraints are not a simple task and those kinds of approaches are discussed in the next chapters of this research work.

1.2 Objective

The objective of this study is to introduce a few constraints to a system which has no adequate constraints to analyses the system by computer based FEA package, in such a way that these newly added constraints should not generate any forces or moment to the structure. After these new constraints are introduced, system is at fixed state with reference to a reference frame. This newly added constraints give a method to determine displacements unambiguously without changing original forces, moment, stress-strain systems in the structure. Hence these constraints are called virtual constraints and it provides necessary boundary conditions to solve the displacement field.

Further these constraints are used to analyze dynamic system by a static analysis software where reverse inertia forces are applied to all the nodes of the system, then system becomes equilibrium.

2. LITEREATURE REVIEW

2.1 Studies done on virtual supports

A rotating body or systems can be in equilibrium, if its rate of rotation is constant and remains unchanged by the forces acting on it. A rigid body is in static equilibrium when it is at rest in our selected frame of reference.

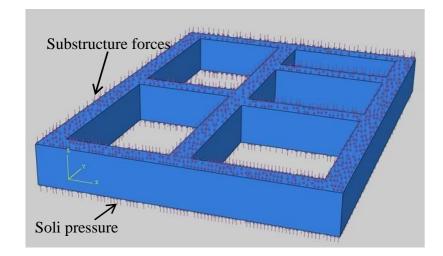


Figure 14: Rigid foundation with no supports

As an example, a rigid foundation (see Figure 14) which is equilibrium under superstructure forces and soil pressure distribution [7][35]. This foundation is a rigid foundation because ground support is replacing with soil pressure loading and the structure does not have supports. In these types of conditions, computer FEM packages gives error message "This structure is unstable, since there are no restraints". To address this issue and solve the problem by using existing computer packages, it can be introduced some specific supports or supporting conditions to the structure, that are in equilibrium [7][36]. After new supports were introduced to the structure, it did not change the internal forces in the original structure. These specific supports were adequate to convert structure to stable for computer packages and then it could precede the analysis. After the computer packages completed the analysis with newly introduced supports, it can be shown that reaction forces of all those newly introduced supports are zero.

When the virtual supports or displacements are introduced to a structure, which are already in equilibrium state and then systems can be solved [7][37][38]. Then virtual constraints can be used to analysis dynamic or static systems in equilibrium state by available FEM commercial software packages.

Sungwon Lee, Chaeho Lim and Siyoung Kwak have published a paper on "as efficient method for thermal stress analysis considering influence of displacement boundary condition (DBS)" [8], where they have described the influence of proper boundary condition for thermal simulation and proposed a method to perform thermal stress analysis without boundary conditions when in it was delicate to decide correct boundary conditions for thermal stress analysis.

According to their study, there are no extract mechanical constraints in thermal stress analysis when perform simulation like heat treatment and cast process [8]. In casting process, heated melting metal is poured into mold and melting metal is solidified. Then thermal stress and deformation can be calculated by computational simulation. If improper boundary condition is assigned, rigid body motion and stress concentration can be occurred. But by this paper, it was proposed a technique to obtain unique thermal stress by solving algebraic matrix equation without any boundary condition. This technique can be shown by following flow chart.

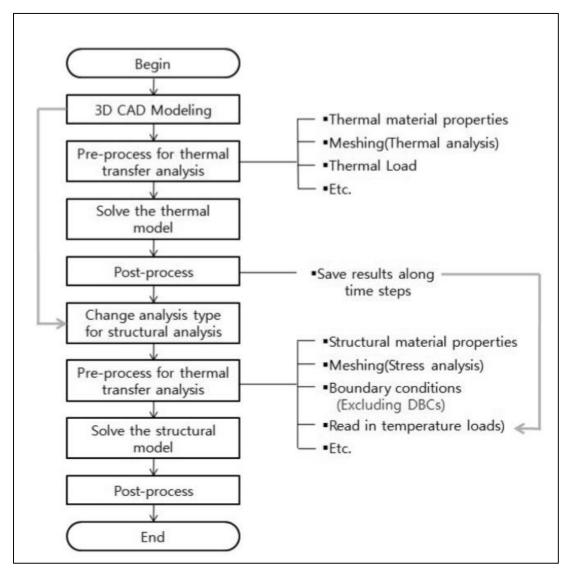


Figure 15: Flow chart followed to get unique thermal stress without DBC s

According to flow chart, thermal analysis is performed only considering thermal loads at the first stage and the second stage structural analysis is done. But at this stage, load are considered as the thermal load generated at first simulation. With this method, it was shown that thermal stress analysis could be done not only avoid applying DBs but also prevent stress concentration.

Serdobintsev Yu.P. and Ivanyuk A.K. published a paper on "Analyzing the Stress-Strain State of Object Bodies Subjected to Hydrostatic Pressure using Modern CAD Systems" [9] in 2016. Under this paper it was developed a computer aided monitoring system for bodies which subjected to hydrostatic pressure, in order to know the area where maximum shear stress exists. Stress concentration was calculated by Finite Element aided by CAD system. According to this paper an object was considered which has been subjected to hydrostatic pressure as following figures.

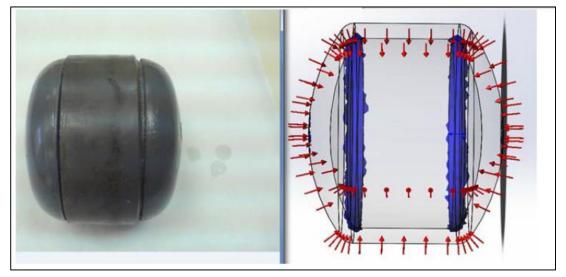


Figure 16: Hydrostatic pressure on the object

When the constraints were given to this model, it could constrain vertical direction, since at the real situation object was on the ground. However, no constraints were defined in to the horizontal direction. Hence FE analysis could not be proceeded without another constraint. Then mid plane of the model was given constraints in such a way that horizontal movement and rotation around vertical directions were fixed. After given, these constraints simulation result was given as figure 17.

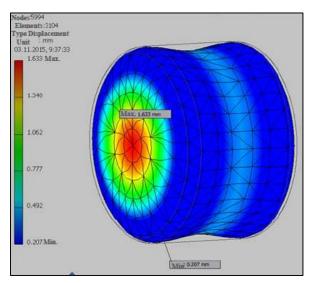


Figure 17: FE simulation result

S.Y. Kwak, C.H. Lim and J.H. Nam published a paper on "Effect of displacement boundary conditions on thermal deformation in thermal stress problem" [10] in May 2013. As the paper describes, when structures are analyzed by computer packages or FEA, it is solved algebraic equations. If proper boundary condition has not been defined, global stiffness matrix is singular due to zero determinant of the matrix. In real situation, structure is free to float in space until proper boundary conditions are defined.

Unlike mechanical system, when dealing with thermal stress analysis such as heat treatment and casting process, there are no exact mechanical constraints. But in the general thermal stress analysis, it is arbitrarily applied displacement boundary conditions and stress concentration due to these arbitrarily constraints is ignored after analysis.

But in this paper, it was introduced a method to perform thermal stress analysis without DBC to solve a system of algebraic equations step. After, rigid body motion generated during the solving was removed in the post process step.

The procedure followed to remove rigid body motion is given below with figure 18.

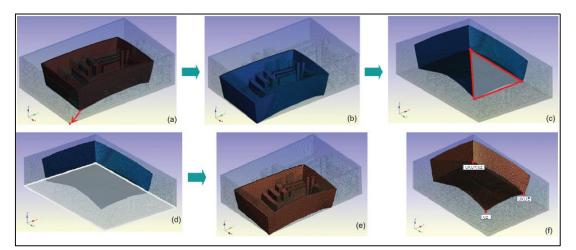


Figure 18: procedure to remove rigid body motion from deformation result solved without DBCs

- 1. select a one node to fix.(Figure 18(a))
- 2. Translate all displacements to fixed node coordinates.(Figure 18(b))
- 3. Define source plane by selecting three nodes. (Figure 18 ©)

- 4. Select target plane where the source plane can be placed. (Figure 18(d))
- 5. Rotate target plane where the source plane can be placed. (Figure 18(e))

2.2 Finite Element Method

This is a numerical method used to get solution of engineering problems like automotive, aircraft, building and bridge structures, and physics like heat flux, fluid flow, magnetic field, seepage and other flow problems. Generally analytical solution given by any mathematical equation yields the value of unknown quantity at any location of a body. When the geometry becomes complicated with complex geometry features and involve loadings material properties, analytical solutions are impossible. The analytical method basically solves differential equations (partial or ordinary) which are not always possible to solve in complex situation. Hence finite element method is used as a numerical method which formulates simultaneous algebraic equation rather than differential equations. This method modeling a body by dividing it into equivalent systems of smaller bodies or finite elements connect with another element by common points called nodes and finally called as called discretization. In the Finite Element Method equations are formulated for each element and combine them to get a solution for whole body[11].

2.3 Brief History

Originally concept of finite element method came from advances in aircraft structural analysis. In 1942, Henikoff presented a solution of elasticity problems by method called frame work method. In 1943, Courants submitted a paper to torsion problem by piecewise polynomial interpolation over triangular subdomain. Turner, er al presented a paper in1956 and derived stiffness matrices for trust, beam and other elements.

In the early 1960, a method had used for approximate solution of problems in stress analysis, fluid flow, heat transfer and other areas. Argyris introduce energy theorem and matrix methods in 1955 and this was a foundation for development in Finite element studies. By 1960 and early 1970,finite element analysis was applied to nonlinear and larger deformations problems,[11].

2.4 Computers for FEA

Finite element method involve large number of algebraic equations and matrix methods for complicated systems. Therefore initially, this method was not readily adaptable for solving such systems since computers were not used. But invention of computer solve such large systems within a few seconds.

First computer was built up in 1904 based on vacuum tube technology, but gradually changed to transistor by 1950. By 1959, computers were developed with integrated circuit based technology which enhance the processing speed greatly result in solve larger finite element problems with increased degree of freedom [12],[13].

Modern development of computer result in writing general purpose and special purpose programs to work with various types of complex systems. Today finite element program can be solved in single processor machine or on a cluster of computer nodes. High speed processors with powerful memories can solve problems with over a million unknowns.

When the finite element program is solved by a computer, user should feed input as position of the element nodal coordinates, the manner in which elements are connected, material data ,loading and boundary conditions or constrains and the kind of analysis to be performed [14]. The computer then uses this information to write equations which necessary to solve.

2.5 Finite Element and computers

In the market there are two types of computer packages to solve problems by finite element method. General purpose program has been developed to cover large area of FEA analysis. These general purpose program has an element library which can be used to model almost every structures. When working with general purpose software, user should not have special knowledge on computer software and user has chance to work with large range of analysis types. initial cost for the general purpose software is very high and it is less efficient than special purpose program because software does several checks [15].

But some packages are designed by analysts with built-in optimization procedure to solved small specific problem and these packages are called special purpose programs. special purpose software are comparatively cheap and can run in a small computer. Problems are solved in very efficiently by special purpose software. Generally special purpose programs are difficult to modify for other analysis [16].

Today there are vendors who developed number of Finite Element Packages to get solution of structural and solid mechanics. some of them are listed below.

- 1. Algor
- 2. Abaqus
- 3. ANSYS
- 4. COSMOS/M
- 5. Femap
- 6. MARC
- 7. MSC/NASTRAN
- 8. NISA
- 9. Pro/MECHANICA
- 10. SAP2000
- 11. Strand7

Each finite element program package consists of three parts [4]. They are

- 1. Programs for preparation and control of the initial data,
- 2.Programs for solution of the finite element problem,
- 3. Programs for processing of the results.

These FEA packages have different element types such as membrane, solid, and axisymmetric that has linear, quadratic and cubic approximation. Programs can run as static or dynamic analysis. Several loading types such as concentrated load, distributed load ,thermal load displacements are found of these packages [14].

In this research work, Abaqus was used as the main FE analysis package. Hence it is given a short description on Abaqus on next chapter.

2.6 Abaqus as general purpose software

Abaqus standard, Abaqus explicit and Abaqus CFD are the major three products of abaqus. The Abaqus/Aqua option is available with Abaqus/Standard and Abaqus/Explicit. The Abaqus/Design and Abaqus/AMS options are available with Abaqus/Standard. Abaqus/CAE is shorten form for "complete Abaqus environment" which can perform preprocessing, interactively submitting and monitoring Abaqus jobs, and evaluating results. Abaqus viewer is a subset which is used only to visualize the results. Addition to these abaqus products, it can create interface for mold flow and interface for MSC.ADAMS which are interfaces to mold flow and ADAMS/Flex respectively [17].

2.7 Main steps of Abaqus analysis

Abaqus has major steps to analysis a model. They are discretizing the geometry, assign the element, material data, loading and constrains, analysis type and output request.

2.7.1 Discretize the model

Physical structure is discretized into finite number of elements and nodes. These elements are with different shapes and connected to one another by shared nodes. The co-ordinates of the nodes and the connectivity of the elements comprise model geometry. The synergetic collection of elements and nodes are called mesh. Mesh is approximately equal to actual physical structure.

FEA results depends on element type, shape location and mesh density. Higher the mesh density, higher the accuracy. But higher the mesh density, higher the computational cost. When the mesh density is increased, results are converged to unique solution.

Basically discretization has two types. They are linear and quadratic. When the linear discretization is used for 2D triangular elements, displacement function of

nodes behave as $a_1+a_2x+a_3y$, when the quadratic discretization is used for 2D triangular elements, displacement function of nodes behave as $a_1+a_2x+a_3y+a_4x^2+a_5y^2+a_6xy$. Coefficients a_1 to a_6 are constants.

2.7.2 Element section properties

Abaqus provide a large range of elements which include one dimensional (1D), two dimensional (2D) and three dimensional (3D). Beam elements, truss elements, shell elements, plane stress elements, plane strain elements, membrane elements, brick elements, rigid elements, connector elements, and tetrahedron elements are a few examples to elements available in the Abaqus [18].

2.7.3 Material data

Abaqus has facilities to input general properties, mechanical properties, thermal properties and electrical properties. Material properties must be given to all the elements of the model. The validity of the Abaqus results depend on the quality of the material model used in Abaqus.

2.7.4 Loads module in Abaqus

Loads result in distortion of the model. Distortion creates stress on the model. Abaqus can define several loading types or forces such as point forces, pressure forces, rotational body forces, Coriolis forces, inertia relief forces, surface traction forces, pipe pressure force, body force, line force, and shell edge force [17][18].

2.7.4.1 Define a pressure load

A pressure load is defined on a surface on the model. Pressure load is given as value per unit area. Pressure can be given as positive or negative value on the selected surface.

2.7.4.2 Define rotational body forces

Abaqus has facilities to define rotational body forces either from rotation or acceleration of a body, in order to define rotational body forces. Then angular velocity or rotary acceleration should be provided to model as input data. It is essential to define axis of rotation of the angular velocity or acceleration.

2.7.4.3 Define Coriolis forces

Abaqus has capability to model Coriolis forces. As input data, product of density and angular velocity needs to be given to the model. Axis of rotation should be indicated before the proceeding the analysis.

2.7.4.4 Define concentrated forces

Concentrated forces are defined on the nodes or vertices of the model. Force can be defined on X,Y or Z direction with respect to global axis or local axis system.

2.7.4.5 Define inertia relief load

Facility of inertia relief load is a very powerful tool found in Abaqus, which is applied to balance the externally applied load on a free or partially free body. One example of where inertia relief load applied is that when a rocket lift off it has an acceleration and inertia relief load can balance the externally applied load. Then model can be analyzed as a static simulation.

2.7.4.6 Define a surface traction force

Surface traction forces are used to define general traction on a surface in a model.

2.7.4.7 Define pipe pressure load

Abaqus define internal or external pipe pressure loads in elbows and pipes.

2.7.4.8 Define body forces

Body force is defined as the loading per unit volume. In three dimensional analyses body force is can be defined in global X, Y and Z direction. But in two dimensional cases body forces are defined only in global X and Y direction only.

2.7.4.9 Define gravity load

All the objects in the space are subjected with gravitational forces those can be calculated by multiplying mass by acceleration. In FEA modeling, this is done by input acceleration in X,Y and Z directions to the model. Then system can calculate the gravity load in X, Y and Z directions.

2.7.4.10 Define a line load

Line load is defined as loading per unit length in a beam.

2.7.4.11 Define generalize plane strain load

Abaqus creates generalized plane strain load to define an axial load which applied to the reference point of a region created with plane strain elements.

2.7.4.12 Define a moment

A rotation of a vertex or a node is defined by moment in Abaqus. This moment can be defined around X,Y and Z axis of global coordinate system.

2.7.4.13 Define a shell edge load

General shear, normal or transverse traction or moment along shell edge can be defined in Abaqus.

2.8 Define boundary condition in Abaqus

Abaqus can define boundary condition as symmetry/antisymmetric, encastre, pinned, velocity and acceleration boundary condition. Restrain applicable to each boundary condition definitions are as follows [19].

2.8.1 XSYMM Symmetry about a plane X = constant (U1 = UR2 = UR3 = 0)

Model is symmetric about plane X and boundary nodes can't move in X direction. Boundary nodes can't rotate around Y and Z axis.

2.8.2 YSYMM Symmetry about a plane Y = constant (U2 = UR1 = UR3 = 0)

Model is symmetric about plane Y and boundary nodes can't move in Y direction. Boundary nodes can't rotate around X and Z axis

2.8.3 ZSYMM Symmetry about a plane Z = constant (U3 = UR1 = UR2 = 0)

Model is symmetric about plane Z and boundary nodes can't move in Y direction. Boundary nodes can't rotate around X and Y axis

2.8.4 XASYMM Anti-symmetry about a plane with X = constant (U2 = U3 = UR1 = 0)

Model is anti-symmetric around X Plane. Boundary nodes can't move in Y and Z direction. Rotation around X axis also restricted.

2.8.5 YASYMM Anti-symmetry about a plane with Y = constant (U1 = U3 = UR2 = 0)

Model is anti-symmetric around Y Plane. Boundary nodes can't move in X and Z direction. Rotation around Y axis also restricted.

2.8.6 ZASYMM Anti-symmetry about a plane with Z = constant (U1 = U2 = UR3 = 0)

Model is anti-symmetric around Z Plane. Boundary nodes can't move in X and Y direction. Rotation around Z axis also restricted.

2.8.7 PINNED Pinned (U1 = U2 = U3 = 0)

Boundary nodes are allowed only to rotate. This boundary condition transfer only forces.

2.8.8 ENCASTRE Fully built-in (U1 = U2 = U3 = UR1 = UR2 = UR3 = 0)

All six degree of freedom is restrained by encastre boundary condition. These kinds of boundary conditions can transfer forces and moments.

2.8.9 Defining velocity/angular velocity boundary condition

Abaqus can define a velocity/angular velocity boundary condition to introduce a velocity for the selected degrees of freedom of the selected nodes.

2.8.10 Defining acceleration/angular acceleration boundary condition

Abaqus can define an acceleration/angular acceleration boundary condition to prescribe acceleration for the selected degrees of freedom of the selected region's nodes.

2.9 Depth in to Finite element analysis

Initially FEA was developed for stress analysis, but gradually evaluated to analyze thermal analysis, fluid flow, piezoelectric analysis and many others. Target of analysis is to determine the distribution of field variables like the displacement in stress analysis, the temperature or heat flux in thermal simulation, the electrical charge in electrical analysis, and so on. In FEA analysis, approximate solution of distribution of field variables is obtained by numerical method, when it is very difficult to apply analytical method to complex geometries. Above mentioned

numerical technique is applied by dividing the problem domain in to several simple elements (discretize) and known physical laws are applied to simple elements.

Then, continuous function of an unknown field variables (like displacement, temperature) is approximated using piecewise linear functions in the elements or sub-domains. After following proper principles to elements, a set of linear algebraic simultaneous equations are formed to solve required field variables [20].

when FEA is used for structural mechanism problem, two different approaches are associated. One approach is force or flexibility method and other approach is called displacement or stiffness method.

In the force or flexibility method is based on the classic elasticity. Force equilibrium is taken for calculating the displacement.

The displacement method foundation of current modern FEA method, based on the stiffness matrix which is derived from a kinematically admissible displacement [5].

After discretized the domain, several approaches are applied to get discrete simultaneous equations. Traditional FEA used energy approaches such as minimum potential theorem and virtual works theorem to get simultaneous equations. Minimum potential energy (MPE) principal is applied to material behaving in a linear elastic manner. But principal of virtual works is applied to material both behave in linear and nonlinear manner. Both two methods are used for solid and structural analysis. Another approach is weighted residual method and it is often used to fluid flow analysis[20].

In FEA process, there are basic seven steps. They are

- 2.9.1 |Discretization and element selection
- 2.9.2 Selection a displacement function
- 2.9.3 Define the strain/displacement and stress/strain relationship
- 2.9.4 Derive element stiffness matrix and equations
- 2.9.5 Assembly the element equations to obtain the global or total equations and introduce boundary conditions

- 2.9.6 Solve for the unknown degree of freedom or generalized displacement
- 2.9.7 solve for the element stress and strain
- 2.9.8 Interpret the results

2.9.1. Discretization and element selection

First main domain is divided in to small known or simple finite particles known as elements. These elements associate with nodes, and element type should be selected in such a way that FEA model created by collection of all elements as model is very close to virgin geometry. When the element size becomes small, results become usable and wen the element size is increased, simulation results in low computational cost. In computer based FEA packages, this process is known as meshing and mesh generation is an automatic function in FEA packages [21].

According to topology and properties, there are several element types used in FEA. Elements that are commonly employed in applications are given below.

Basic line elements include truss and beam elements. Bar elements have constant cross sectional area throughout the element's length evenif cross sectional area can vary within the element in actual scenario. Both bar (truss) and beam elements are represented by line. Trust and beam elements are used to model trusses and frame structures. The simplest line element called linear elements consist of two nodes at each ends, and higher-order elements called quadratic and cubic type have three nodes as additional one node is located at the center of the line element.

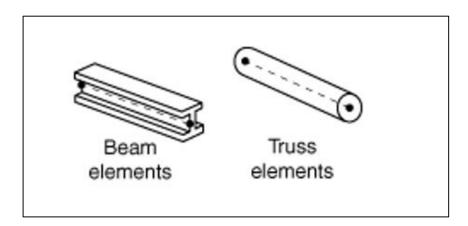


Figure 19: Line element used in FEA

The basic different between the trust and beam element is that when the truss element can take forces in basic 3 co-ordinates directions (3 degree of freedom) while beam element can take both forces and moment in 6 co-ordinates directions (6 degree of freedom) [22].

The basic two dimensional or plane elements have two basic types. They are triangular and quadrilateral. When the model is meshed with plane elements, forces are applied in their own plane. The simplest planer elements have nodes in their corners and edges between corner nodes are straight. Higher-order elements or quadratic elements have mid-nodes and their edges are curves. Thickness throughout the plane element may be constant or be vary [21].

To the plane stress and plane strain analysis, planer elements with two degree of freedom are used. Many axisymmetric bodies of revolution as radial seals are modeled with planer elements. Another application is that long sections with constant cross sectional area such as a dam. In plane stress cases, stress of normal to plane is zero and strain exists. In Plane strain cases, strain normal to plane is zero and stress is available. Force applied in radial direction to a long tube is a typical example for a plane strain problem [22].

Membrane elements are another category of two dimension planer elements which may have 3 nodes or 4 nodes. Membrane elements are used to model thin membrane layers like fabric, thin metal sheet, etc. Membrane elements cannot transmit rotational degree of freedom and out of plane loading, but transmit only translational degree of freedom. Thickness of membrane element is relatively small to its length and width, and thickness is defined as a fixed parameter [22].

Plate or shell elements have three or four nodes and used to model structures such as pressure vessels, automobile bodies, ship hulls, and aircraft fuselages. plate elements are thicker than membrane elements and generally considered that thickness is one tenth of element's width or length. plate element can translate both translational degree of freedom and rotational degree of freedom. But they can't translate rotation about normal to the element surface that is rotational is not translated in out of plane [18],[21].

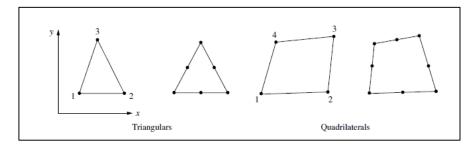


Figure 20: Plate element used in FEA

When it is needed to carry out three dimensional analyses, tetrahedral and hexahedral or brick elements are used. Basic three dimensional elements have only corner nodes and surfaces are straight. Higher order elements have mid edge or mid surface nodes, hence surfaces are curves. These three dimensional elements can transmit only translational degree of freedom [18], [21].

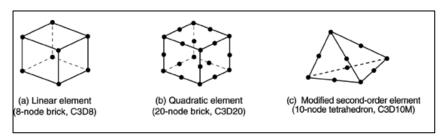


Figure 21: 3D elements used in FEA

For the cases where geometry and loading are axisymmetric, axisymmetric elements are used. These elements are developed by rotating quadrilateral or triangle about a fixed axis located in the plane of the element through 360 degree. These elements convert a 3-D problem to a 2-D problem. When the axisymmetric elements are used, only the cross section of the model is taken in to consideration. Geometry should not be in negative X direction of global co-ordinate system. In post processing, σ_x is given as radial stress, σ_y is given as axial stress, and σ_z is the "hoop" stress [21].

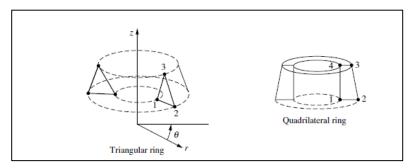


Figure 22: Axisymmetric elements used in FEA

2.9.2 . Selection a displacement function

The displacement function is defined to each element by nodal values of the element. Displacement function is taken as linear, quadratic and cubic functions in many cases, since these functions are easy to handle. But it is possible to use trigonometric function also. For a two dimensional elements, displacement function is defined in using the co-ordinates of same plane. Same general displacement function is used for repeatedly each element [21].

2.9.3. Define the strain/displacement and stress/strain relationship

Equations for each element is derived using strain/displacement and stress/strain relationship. For the one dimensional case in X direction, strain ε_x relates with displacement u in the x direction by equation for small strains.

$$\varepsilon_x = du/dx$$

The simplest stress/strain relationship is Hooke's law. In the Hooke's law, stress associate with strain and modulus of elasticity which is a material property. Therefore it is very important to material behavior accurately. Equation given below shows the general Hooke's law in x direction for isotropic material [21].

$$\sigma_x = \left\{ \frac{E}{(1+v)(1-2v)} \right\} \left\{ \varepsilon_x (1-v) + v \varepsilon_y + v \varepsilon_z \right\}$$
$$\sigma_x = \text{Stress in x direction}$$
$$E = \text{modulu of elasticity}$$
$$v = \text{Poisson's ratio}$$

2.9.4. Derive element stiffness matrix and equations

Basically there are two methods to develop element stiffness matrix and equations. They are direct equilibrium method and work energy method.

2.9.4.1 Direct equilibrium method

Stiffness matrix and element equations relating nodal forces to nodal displacement are obtained using force equilibrium conditions for a basic element, along with force/deformation relationship. This method can be easily applied to bar and beam elements. The direct equilibrium method is used to define stiffness matrix for element.

For an element, stiffness matrix \hat{k} relates with matrix $\hat{f} = \hat{k}\hat{d}$, where \hat{k} relates to local coordinate, \hat{d} relates to nodal displacement in local direction and \hat{f} is the forces in local direction. This relationship is given accordingly Hook's law. Consider the linear spring element shown in figure 23.

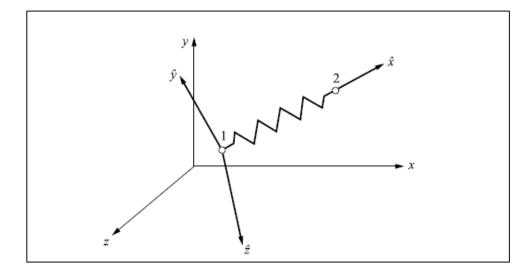


Figure 23:linear spring element

End points 1 and 2 in the elements are called nodes of the element. The local axis is defined along the element axis and, hence local displacements (degree of freedom) \hat{d}_{1x} , \hat{d}_{2x} and local forces \hat{f}_{1x} and \hat{f}_{2x} lie along the axis of element. The nodal forces can be related with nodal forces with following matrix relationship [21].

$$\begin{pmatrix} \hat{f}_{1x} \\ \hat{f}_{2x} \end{pmatrix} = \begin{pmatrix} k11 & k12 \\ k21 & k22 \end{pmatrix} \begin{pmatrix} \hat{d}_{1x} \\ \hat{d}_{2x} \end{pmatrix}$$
$$\begin{pmatrix} \hat{f}_{1x} \\ \hat{f}_{2x} \end{pmatrix} = AE/L \begin{pmatrix} 1 & -1 \\ -1 & 1 \end{pmatrix} \begin{pmatrix} \hat{d}_{1x} \\ \hat{d}_{2x} \end{pmatrix}$$

Where A,E and L are cross sectional area of the beam, Young's modulus of the beam material and length of the beam respectively.

2.9.4.2 Work energy method

Work or energy method are easily applied for developing stiffness matrix to two dimensional or three dimensional applications. Element equation can be easily derived by principal of virtual work(using virtual displacement), and the principal of minimum potential energy.

2.9.4.2.1 The principle of minimum potential energy theorem

A system can be defined as conservative when work done by internal and external forces depends only on the initial and final displacement configuration. Then total potential energy πp can be expressed in term of displacement d

$$\pi \mathbf{p} = \pi \mathbf{p}(d1, d \dots \dots dn)$$

The total potential energy π_P consist of strain energy defined by U and potential energy Ω [23]. Hence

 $\pi p= U+ \Omega$ strain energy U is created when stresses or internal forces form elastic deformation. Potential energy is the capacity of the body forces, surface forces and applied nodal forces to do work through displacement in the structure [23].

According to minimum potential energy theorem, all the geometrically possible shapes that a body can assume, the true one, corresponding to the satisfaction of stable equilibrium of the body, is identified by a minimum value of the total potential energy [21]. According to this definition, it should be satisfied that

$$\frac{\partial \pi \mathbf{p}}{\partial di} = 0, i = 1, 2, 3 \dots \dots n$$

2.9.4.2.2 The principle of virtual work

Thus, the Principle of Virtual Work states that a body is in equilibrium if, and only if, the virtual work of all forces acting on the body is zero [24].

In this definition, word virtual depicts the having the effect of, but not the actual form of. Basically there are two principles under virtual work. First one is principle of virtual displacement, where virtual work is defined as work done by actual forces acting on the body moving through a virtual displacement. Second one is called principle of virtual forces where virtual is the work done when virtual forces moving through actual displacement. But in many situations, first principle or principle of virtual displacement is used [24].

To prove the principle of virtual work, it is considered a particle under several forces from F_1 F_n and resultant forces of these forces is F_r . Virtual displacement δ_y is applied to particle as shown below.

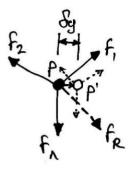


Figure 24:virtual displacement applied on the particle

Virtual work done on the system;

2.9.5 Assembly the element equations to obtain the global or total equations Under this step, global or nodal equilibrium equation is derived by assembling individual element nodal equilibrium equations developed in 2.9.4.1as follows.

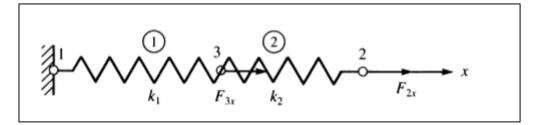


Figure 25: Two spring assembly

First, it is taken two spring assembly for studying direct equilibrium approach for obtaining total stiffness matrix of the assembly. Total assembly is fixed at node 1 and forces F_{3x} and F_{2x} are applied at nodes 3 and 2 respectively. Element 1 and 2 have stiffness k1 and k2.

For the element 1, force displacement relationship can be written in X direction

$$f_{1x} = k_1 d_{1x(1)} - k_1 d_{3x(1)}$$

$$f_{3x} = k_1 d_{3x(1)} - k_1 d_{1x(1)}$$

Then, these equations can be written in matrix form as follows,

$$\begin{pmatrix} f_{1x} \\ f_{3x} \end{pmatrix} = \begin{pmatrix} k_1 & -k_1 \\ -k_1 & k_1 \end{pmatrix} \begin{pmatrix} d_{1x(1)} \\ d_{3x(1)} \end{pmatrix}$$

Similarly to element 2,

$$\begin{pmatrix} f_{3x} \\ f_{2x} \end{pmatrix} = \begin{pmatrix} k_2 & -k_2 \\ -k_2 & k_2 \end{pmatrix} \begin{pmatrix} d_{3x(2)} \\ d_{2x(2)} \end{pmatrix}$$

Element 1 and 2 are connected in common node 3 through ought the displacement. This is called continuity or compatibility condition. According to compatibility conditions,

$$d_{3x(1)} = d_{3x(2)} = d_{3x}$$

Based on force balance following, equations can be written as,

$$F_{3x} = f_{3x}(1) + f_{3x}(2)$$

$$F_{2x} = f_{2x}$$

$$F_{1x} = f_{1x}$$

By substituting to these equations it is given,

$$F_{3x} = (-k_1d_{1x} + k_1d_{3x}) + (k_2d_{3x} - k_2d_{2x})$$
$$F_{2x} = -k_2d_{3x} + k_2d_{2x}$$
$$F_{1x} = k_1d_{1x} - k_1d_{3x}$$

Above forces are written if matrix form as,

$$\begin{pmatrix} F_{3x} \\ F_{2x} \\ F_{1x} \end{pmatrix} = \begin{pmatrix} k_1 + k_2 & -k_2 & -k_1 \\ -k_2 & k_2 & 0 \\ -k_1 & 0 & k_1 \end{pmatrix} \begin{pmatrix} d_{3x} \\ d_{2x} \\ d_{1x} \end{pmatrix}$$

Now above equations, it is written as

$$\underline{F} = \underline{K}\underline{d}$$

Where F is called global nodal force matrix, d is called the global displacement matrix and K is called total or system or global stiffness matrix[21],[25].

Except direct equilibrium approach, special method called direct stiffness method can be used to develop global equations to whole structure [21]. Continuity and compatibility are required any of structures that no tears occur anywhere within the structure.

The direct stiffness method is based on superposition theorem. Following example shows how it is applied to above two spring assembly. Element stiffness matrix developed each element is given below.

$$\underline{k}^{(1)} = \begin{bmatrix} k_1 & -k_1 \\ -k_1 & k_1 \end{bmatrix} \begin{pmatrix} d_{1x} & k_2 \\ d_{3x} & k_2 \\ d_{3x} & k_2 \end{bmatrix} \begin{pmatrix} d_{3x} & d_{2x} \\ k_2 & -k_2 \\ -k_2 & k_2 \end{bmatrix} \begin{pmatrix} d_{3x} \\ d_{2x} \\ d_{2x} \end{pmatrix}$$

 d_x is written above the column and next to the row associated with K.

Element one has deformation in axial direction in node 1 and 3. But element two has axial deformation node 3 and 2. Therefore above two matrices cannot be added or super impose at its original form. To perform superimpose, element stiffness matrix should be changed as if it associate with all the degree of freedom in the structure. Then, rows and columns of zeros are added to stiffness matrix as follows.

For element 1, stiffness matrix is expanded and written as,

$$\begin{pmatrix} f_{1x(1)} \\ f_{2x(1)} \\ f_{3x(1)} \end{pmatrix} = k_1 \begin{pmatrix} 1 & 0 & -1 \\ 0 & 0 & 0 \\ -1 & 0 & 1 \end{pmatrix} \begin{pmatrix} d_{1x(1)} \\ d_{2x(1)} \\ d_{3x(1)} \end{pmatrix}$$

Here $f_{2x(1)}$ is zero and no contribution from $d_{2x(1)}$. Similarly, for element 2

$$\begin{pmatrix} f_{1x(2)} \\ f_{2x(2)} \\ f_{3x(2)} \end{pmatrix} = k_2 \begin{pmatrix} 0 & 0 & 0 \\ 0 & 1 & -1 \\ 0 & -1 & 1 \end{pmatrix} \begin{pmatrix} d_{1x(2)} \\ d_{2x(2)} \\ d_{3x(2)} \end{pmatrix}$$

Force equilibrium at each node can be applied to each node

$$\begin{pmatrix} F_{1x} \\ F_{2x} \\ F_{3x} \end{pmatrix} = \begin{pmatrix} f_{1x(1)} \\ f_{2x(1)} \\ f_{3x(1)} \end{pmatrix} + \begin{pmatrix} f_{1x(2)} \\ f_{2x(2)} \\ f_{3x(2)} \end{pmatrix}$$

Substituting to $f_{1x(1)}, f_{2x(1)} \dots \dots \text{to} f_{3x(2)}$

$$\begin{pmatrix} F_{1x} \\ F_{2x} \\ F_{3x} \end{pmatrix} = k_1 \begin{pmatrix} 1 & 0 & -1 \\ 0 & 0 & 0 \\ -1 & 0 & 1 \end{pmatrix} \begin{pmatrix} d_{1x(1)} \\ d_{2x(1)} \\ d_{3x(1)} \end{pmatrix} + k_2 \begin{pmatrix} 0 & 0 & 0 \\ 0 & 1 & -1 \\ 0 & -1 & 1 \end{pmatrix} \begin{pmatrix} d_{1x(2)} \\ d_{2x(2)} \\ d_{3x(2)} \end{pmatrix}$$

Then equation can be simplified to;

$$\begin{pmatrix} F_{1x} \\ F_{2x} \\ F_{3x} \end{pmatrix} = \begin{pmatrix} k_1 & 0 & -k_1 \\ 0 & k_2 & -k_2 \\ -k_1 & -k_2 & k_1 + k_2 \end{pmatrix} \begin{pmatrix} d_{1x} \\ d_{2x} \\ d_{3x} \end{pmatrix}$$

2.9.6 solve for the unknown degree of freedom or generalized displacement Equation F = kd is expanded in matrix form as follows.

$$\begin{cases} F_1 \\ F_2 \\ \vdots \\ F_n \end{cases} = \begin{bmatrix} K_{11} & K_{12} & \dots & K_{1n} \\ K_{21} & K_{22} & \dots & K_{2n} \\ \vdots & & & \vdots \\ K_{n1} & K_{n2} & \dots & K_{nn} \end{bmatrix} \begin{cases} d_1 \\ d_2 \\ \vdots \\ d_n \end{cases}$$

Where n is the total number of unknown nodal degree of freedom. This equation can be solved by gauss's method (eliminating method) or gauss-seidel method (Iterative method) [4],[6].

In FEA software these two methods are known as direct linear equation solver (use eliminating method) and iterative linear equation solver (use iterative method). Direct iterative method often represent the most time consuming part of the analysis, especially for large models. The storage of the equations occupies the largest part of the disk space during the calculations. Direct solver finds the exact solution to this system of linear equations.

Iterative linear equation solver should be used only for large, well-conditioned models. It is significantly faster than the direct equation solver for large, well-conditioned, blocky structures. This solver uses less storage than the direct solver (memory and disk combined). Since the technique is iterative, a converged solution to a given system of linear equations cannot be ensured at all the time. In such cases when the iterative solver is unable or fail to give a converge solution, model should be modified that may be necessary to improve the convergence behavior [18].

2.9.7 solve for the element stress and strain

After force and displacement secondary important quantities are stress and strain. Following equations can be used to calculate stress and strain.

$$\varepsilon_x = \frac{\partial u}{\partial x}$$
$$\sigma_x = \left\{ \frac{E}{(1+v)(1-2v)} \right\} \{ \varepsilon_x (1-v) + v \varepsilon_y + v \varepsilon_y \}$$

2.9.8 Interpret the results

Final goal is to interpret the results. Computer programs use post processors to visualize contours maps, graphs, plots, and, animations. In design process, it is identified area where stress and deformations are higher than designed criteria.

2.10 Derivation of the stiffness matrix for a bar element in a local coordinates

It is not always met beams or trust of which oriental direction is parallel with global X axis. In many situations, oriental direction is incline to global axes. Local coordinates always with the individual element direction and global coordinates are selected to whole structure in a convenient manner [26].

As following figure 26 shows, angle between local axis and global direction is φ .

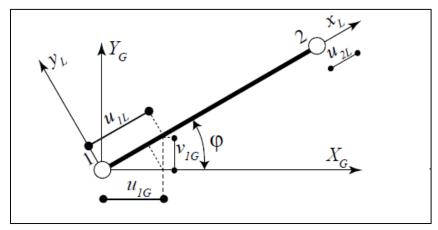


Figure 26: Local displacement of beam

 u_{1G} and u_{2G} are displacement of node 1 and 2 in global axis X_G . v_{1G} and v_{2G} are displacement of node 1 and 2 in global axis Y_G .

 u_{1l} is the displacement of node 1 in direction of local axis X_L .

 $u_{1l} = u_{1G} \cos \varphi + v_{1G} \sin \varphi$

And similar for node 2; $u_{2l} = u_{2G}\cos\varphi + v_{2G}\sin\varphi$

It can be named simply, $c = \cos\varphi$ and $s = \sin\varphi$. Then it can be written as

$${ u_{1l} \\ u_{2l} } = \begin{bmatrix} \cos 0 \\ \cos 0 \end{bmatrix} \begin{cases} u_{1G} \\ v_{1G} \\ u_{2G} \\ v_{2G} \end{cases} - (15)$$

Then matrix $[T] = \begin{bmatrix} \cos 0 \\ \cos 0 \end{bmatrix}$ is called the transformation matrix. Then it can be written as, $\{U_L\} = [T]\{U_G\}$ —(16)

here u_G is global nodal displacement vector.

Figure 27 shows the nodal forces in local direction applied on the above beam.

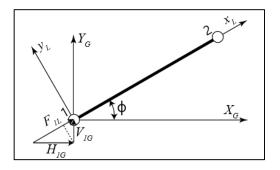


Figure 27: Nodal forces applied in local direction

Forces H_{1G} and H_{2G} are the nodal forces of node 1 and 2 in X_G global direction. Forces V_{1G} and V_{2G} are the nodal forces of node 1 and 2 in Y_G global direction. Then nodal forces in node 1 and 2 can be written as follows.

$$F_{1L} = H_{1G} \cdot \cos\varphi + V_{1G} \cdot \sin\varphi$$
$$F_{2L} = H_{2G} \cdot \cos\varphi + V_{2G} \cdot \sin\varphi$$

Then following matrix equation can be easily written.

$$\begin{cases} F_{1l} \\ F_{2l} \end{cases} = \begin{bmatrix} \cos 0 \\ \cos 0 \end{bmatrix} \begin{cases} H_{1G} \\ H_{2G} \\ V_{1G} \\ V_{2G} \end{cases} - (17)$$

By using equation 17, it can be written as

$$\{F_L\}_{=}[T]\{F_G\}$$
 -----(18)

But for the local level, it can be written

$$[K_L]{U_L} = {F_L} \longrightarrow (19)$$

where $[K_L]$ is local stiffness matrix. Combining equation 17,18 and 19, it is written as , $[K_L]. [T]. \{U_G\} = [T] \{F_G\}$ (20)

both members of equation 20 is multiplied by transpose of [T] or $[T]^T$, then

$$[T]^T$$
. $[K_L]$. $[T]$. $\{U_G\} = [T]^T$. $[T]\{F_G\}$ —(21)

Then it is given finally $[K_G]$. $\{U_G\} = \{F_G\}$, when $[K_G] = [T]^T$. $[K_L]$. [T]. (22)

 $[T]^{T}$. [T] = identity matrix, because [T] is orthogonal. [27]

According to the section 2.9.4.1, and relationship of matrix T, global stiffness matrix $[K_G]$ can be calculated by equation 22. Hence

$$[K_G] = \begin{bmatrix} C^2 & CS & -C^2 - CS \\ CS & S^2 & -CS - S^2 \\ -C^2 - CS & C^2 & CS \\ -CS - S^2 & CS & S^2 \end{bmatrix}$$
(23)

2.11 Derivation of the constant-strain triangular element stiffness matrix and equation

The way of developing stiffness matrix for two dimensional elements (plane elements) is described by below section. plane elements are called constant-strain triangular (CST) elements since elements have constant strain throughout it. The derivation of CST elements is the simplest among the two-dimensional elements.

Stiffness matrix of the CST elements is derived using principle of minimum potential energy since it is the most feasible method to derive stiffness matrix for both two dimensional and three dimensional FEA cases.

Nodes of the triangular elements are i, j and m respectively. These nodes have two degree of freedom. Field function of X and Y directions are taken as linear function as follows.

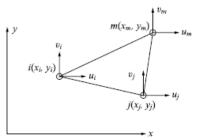


Figure 28: displacement in a CST element

$$u_{(x,y)} = \begin{bmatrix} 1 & x & y \end{bmatrix} \begin{pmatrix} a_1 \\ a_2 \\ a_3 \end{pmatrix}$$
$$v_{(x,y)} = \begin{bmatrix} 1 & x & y \end{bmatrix} \begin{pmatrix} a_4 \\ a_5 \\ a_6 \end{pmatrix}$$

Next element co-ordinates at i, j and m are applied to above equations and results yield to,

$$\begin{cases} u_i \\ u_j \\ u_m \end{cases} = \begin{bmatrix} 1 & x_i & y_i \\ 1 & x_j & y_j \\ 1 & x_m & y_m \end{bmatrix} \begin{pmatrix} a_1 \\ a_2 \\ a_3 \end{pmatrix}$$
$$\begin{cases} v_i \\ v_j \\ v_m \end{pmatrix} = \begin{bmatrix} 1 & x_i & y_i \\ 1 & x_j & y_j \\ 1 & x_m & y_m \end{bmatrix} \begin{pmatrix} a_4 \\ a_5 \\ a_6 \end{pmatrix}$$

Solving above two equations, unknown constant a_1 to a_6 can be found as,

$$\begin{pmatrix} a_1 \\ a_2 \\ a_3 \end{pmatrix} = [x]^{-1} \begin{pmatrix} u_i \\ u_j \\ u_m \end{pmatrix}$$
$$\begin{pmatrix} a_4 \\ a_5 \\ a_6 \end{pmatrix} = [x]^{-1} \begin{pmatrix} v_i \\ v_j \\ v_m \end{pmatrix}$$

Since (x) is a 3X3 matrix, cofactor method can be used to get the inverse of matrix x.

$$[x]^{-1} = 1/2A \begin{bmatrix} \alpha_i & \alpha_j & \alpha_m \\ \beta_i & \beta_j & \beta_m \\ \gamma_i & \gamma_j & \gamma_m \end{bmatrix}$$
$$2A = \begin{vmatrix} 1 & x_i & y_i \\ 1 & x_j & y_j \\ 1 & x_m & y_m \end{vmatrix}$$
$$2A = x_i(y_i - y_m) + x_j(y_m - y_i) + x_m(y_i - y_j)$$

After determine inverse of matrix x, a_1 , a_2 and a_3 can be found as follows (co-factor method).

$$\alpha_{i} = x_{j} y_{m} - y_{j} x_{m} , \qquad \alpha_{j} = y_{j} x_{m} - x_{i} y_{m} , \qquad \alpha_{m} = x_{i} y_{j} - y_{i} x_{j} ,$$

$$\beta_{i} = y_{j} - y_{m} , \qquad \beta_{j} = y_{m} - y_{i} , \qquad \beta_{m} = y_{i} - y_{j} ,$$

$$\gamma_{i} = x_{m} - x_{j} , \qquad \gamma_{j} = x_{i} - x_{m} , \qquad \gamma_{m} = x_{j} - x_{i} ,$$

$$\begin{pmatrix} a_{1} \\ a_{2} \\ a_{3} \end{pmatrix} = 1/2A \begin{bmatrix} \alpha_{i} & \alpha_{j} & \alpha_{m} \\ \beta_{i} & \beta_{j} & \beta_{m} \\ \gamma_{i} & \gamma_{j} & \gamma_{m} \end{bmatrix} \begin{pmatrix} u_{i} \\ u_{j} \\ u_{m} \end{pmatrix}$$

Similarly a_4 , a_5 and a_6 also can be obtained as

$$\begin{pmatrix} a_4 \\ a_5 \\ a_6 \end{pmatrix} = 1/2A \begin{bmatrix} \alpha_i & \alpha_j & \alpha_m \\ \beta_i & \beta_j & \beta_m \\ \gamma_i & \gamma_j & \gamma_m \end{bmatrix} \begin{pmatrix} v_i \\ v_j \\ v_m \end{pmatrix}$$

in general for {u} can be written as $\{u\} = \begin{bmatrix} 1 & x & y \end{bmatrix} \begin{bmatrix} a_1 \\ a_2 \\ a_3 \end{bmatrix}$

by substituting to a_1 , a_2 and a_3 it is given that,

$$\{u\} = 1/2A[1 \quad x \quad y] \begin{bmatrix} \alpha_i & \alpha_j & \alpha_m \\ \beta_i & \beta_j & \beta_m \\ \gamma_i & \gamma_j & \gamma_m \end{bmatrix} \begin{pmatrix} u_i \\ u_j \\ u_m \end{pmatrix}$$

This is simplified to $\{u\} = 1/2A[1 \ x \ y] \begin{cases} \alpha_i u_i + \alpha_j u_j + \alpha_m u_m \\ \beta_i u_i + \beta_j u_j + \beta_m u_m \\ \gamma_i u_i + \gamma_j u_j + \gamma_m u_m \end{cases}$

By multiplying two matrices, {u} is given by

$$\{u_{(x,y)}\} = 1/2A\{(\alpha_i + \beta_i x + \gamma_i y)u_i + (\alpha_j + \beta_j x + \gamma_j y)u_j + (\alpha_m + \beta_m x + \gamma_m y)u_m\}$$
(24)

Similarly expression can be taken to $\{v_{(x,y)}\}$ also

$$\{v_{(x,y)}\} = 1/2A\{(\alpha_i + \beta_i x + \gamma_i y)v_i + (\alpha_j + \beta_j x + \gamma_j y)v_j + (\alpha_m + \beta_m x + \gamma_m y)v_m\} - (25)$$

For the simplicity it is defined,

$$N_{i} = 1/2A(\alpha_{i} + \beta_{i}x + \gamma_{i}y)$$
$$N_{j} = 1/2A(\alpha_{j} + \beta_{j}x + \gamma_{j}y)$$
$$N_{m} = 1/2A(\alpha_{m} + \beta_{m}x + \gamma_{m}y)$$

Then above equations for can be re-written as

$$\{u_{(x,y)}\} = \{N_i u_i + N_j u_j + N_m u_m\}$$
$$\{v_{(x,y)}\} = \{N_i v_i + N_j v_j + N_m v_m\}$$

For the two dimensional cases element strain is given by the equations below.

$$\varepsilon = \begin{cases} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \end{cases} = \begin{cases} \frac{\partial u}{\partial x} \\ \frac{\partial v}{\partial y} \\ \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \end{cases}$$

By equation 24 and 25 ε can be written in matrix format as

$$\varepsilon = \begin{bmatrix} \beta_i & 0 & \beta_j & 0 & \beta_m & 0 \\ 0 & \gamma_i & 0 & \gamma_i & 0 & \gamma_i \\ \gamma_i & \beta_i & \gamma_j & \beta_j & \gamma_m & \beta_m \end{bmatrix} \begin{pmatrix} u_i \\ v_j \\ u_j \\ v_i \\ u_m \\ v_m \end{pmatrix}$$

Above matrix is simplified as following way.

Where
$$\varepsilon = [B](d) - (26)$$
$$B = \begin{bmatrix} \beta_i & 0 & \beta_j & 0 & \beta_m & 0\\ 0 & \gamma_i & 0 & \gamma_i & 0 & \gamma_i\\ \gamma_i & \beta_i & \gamma_j & \beta_j & \gamma_m & \beta_m \end{bmatrix}$$

B matrix is independent of variable x and variable y co-ordinates. Therefore strain on an element does not vary with element's x and y co-ordinates. Hence strain is constant and called as constant strain triangular element. (CST)

According to hook's law in-plane stress/strain relationship for an isotropic element is given below.

$$\{\sigma\} = \begin{cases} \sigma_x \\ \sigma_y \\ \sigma_{xy} \end{cases} = [D]\{\varepsilon\}$$
(27)

From equation 26,

$$\{\sigma\} = [D][B](d) - (28)$$

Where D for plain strain case;

$$D = E/(1+\nu)(1-2\nu) \begin{bmatrix} 1-\nu & \nu & 0\\ \nu & 1-\nu & 0\\ 0 & 0 & (1-2\nu)/2 \end{bmatrix}$$

According to the principle of minimum potential energy, total potential of a system can be expressed as;

$$\pi p = U + \Omega b + \Omega p + \Omega s - (29)$$

U- strain energy, Ωb -potential energy due to body force, Ωp -potential energy due to concentrated force, Ωs -potential energy due to surface force.

For the static cases potential energy due to body force (inertia) is negligible. Surface forces can be concentrated to nodes. Therefore potential energy due to nodal forces;

$$\Omega p = -\{d\}^T\{f\} - (29)$$

Using equation 26,28 $U = 1/2 \iiint \{d^T\}[B^T][D][B]\{d\}dV$ (30)

According to minimum potential energy theorem,

$$\frac{\partial \pi p}{\partial \{d\}} = 0$$

Using equation 29 and 30,

$$\frac{\partial \pi p}{\partial \{d\}} = \iiint [B^T][D][B]dV\{d\} - \{f\} = 0$$
$$\iiint [B^T][D][B]dV\{d\} = \{f\} - ----(31)$$

From equation 31 stiffness matrix [K] can be defined as,

$$[\mathbf{K}] = \iiint [B^T] [D] [B] dV$$

For an element which has constant thickness t and are A, stiffness matrix [K] is converted as [28],

$$[K] = tA[B^T][D][B]$$
(32)

2.12 Cofactor method (Adjoining method) to determine the inverse of a matrix

Cofactor method is useful to determine the inverse of smaller-order square matrices. If matrix A is nxn order, A_{ij} is a submatrix of A with size $(n-1)\times(n-1)$ and A_{ij} is obtained by deleting A's i^{th} row and j^{th} column [29].

Then the matrix $Cof A = ((-1^{i+j})det(A_{ij}))$

When an inverse matrix is found of matrix A, this theorem says that inverse is equal to transpose of cofactor matrix and divided by determinant. It is used name adjugate or adjoint to denote the cofactor matrix. Then inverse of A can be found by one divided by the determinant of A times the adjoint or adjugate of the A [30].

2.13 Equation of elasticity

2.13.1 differential equation for equilibrium

For the simple explanation, it is considered a plane element which has normal stresses σ_x , σ_y in x and y directions respectively and in-plane shear stress τ_{xy} . These stresses are acted per unit area. Body forces acting on the plane element are X_b and Y_b per unit volume. It is assumed that stress is varied from one face to another opposite face.

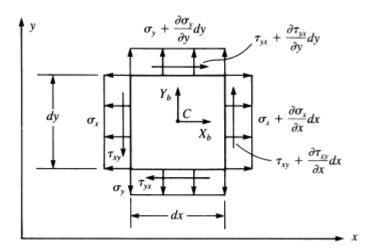


Figure 29: stress tensors on plane element

Stress acts on the left vertical face is σ_x and stress acts on the right vertical face is $\sigma_x + \left(\frac{\partial \sigma_x}{\partial x}\right) dx$. Element has unit thickness. Getting summation of forces in x direction, $\sum F_x = 0$;

$$(\sigma_x + \left(\frac{\partial \sigma_x}{\partial x}\right) dx) dy(1) - \sigma_x dy(1) + X_b dx dy(1) + (\tau_{yx} + \left(\frac{\partial \tau_{yx}}{\partial y}\right) dy) dx(1) - (\tau_{yx} dx(1) = 0$$

By simplifying the equations

$$\frac{\partial \sigma_x}{\partial x} + \frac{\partial \tau_{yx}}{\partial y} + X_b = 0$$

Similarly considering equilibrium in y direction

$$\frac{\partial \sigma_y}{\partial y} + \frac{\partial \tau_{xy}}{\partial x} + Y_b = 0$$

Taking the moment about point C, $\sum M_x=0$;

$$\tau_{xy}dy(1)dx/2 + (\tau_{xy} + \frac{\partial \tau_{xy}}{\partial x}dx)dx/2) - \tau_{yx}dx(1)dy/2 - (\tau_{yx} + \frac{\partial \tau_{yx}}{\partial y}dy)dy/2) = 0$$

Simplifying and neglecting higher order terms $\tau_{xy} = \tau_{yx}$

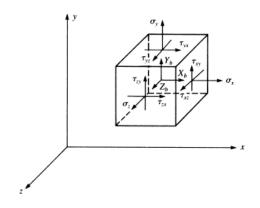


Figure 30: stress elements in three dimensional case

For the three dimensional cases additional stresses σ_z , τ_{xz} and τ_{yz} come in to picture (Fig 30). Therefore with a straight forward procedure above equations can be extended for three dimensional cases as follows [11].

$$\frac{\partial \sigma_x}{\partial x} + \frac{\partial \tau_{yx}}{\partial y} + \frac{\partial \tau_{zx}}{\partial z} + X_b = 0$$
$$\frac{\partial \tau_{xy}}{\partial x} + \frac{\partial \sigma_y}{\partial y} + \frac{\partial \tau_{zy}}{\partial z} + Y_b = 0$$
$$\frac{\partial \tau_{xz}}{\partial x} + \frac{\partial \tau_{yz}}{\partial y} + \frac{\partial \sigma_z}{\partial z} + Z_b = 0$$
$$\tau_{xy} = \tau_{yx}, \ \tau_{xz} = \tau_{zx}, \ \tau_{yz} = \tau_{zy}$$

And

2.13.2 Strain/Displacement and compatibility equations

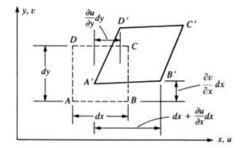


Figure 31: differential element before and after deformation

Consider the elements of which unreformed state by dashed line and deformed state by solid lines. AB line in the elements becomes A'B' after deformation. The displacement in the x and y directions are u and v respectively. According to the definition of engineering normal strain, it can be found by dividing the change of length of AB by original length of AB. This formula is given below.

Strain in x direction= A'B'-AB/AB

AB = dx

$$(A'B')^{2} = \left(dx + \frac{\partial u}{\partial x}dx\right)^{2} + \left(\frac{\partial v}{\partial x}dx\right)^{2}$$

Negligting the higher order term $\left(\frac{\partial v}{\partial x}dx\right)^2$; $A'B' = \left(dx + \frac{\partial u}{\partial x}dx\right)$

Then according to the definition of engineering normal strain;

$$\varepsilon_x = \frac{\partial u}{\partial x}$$

Then according to the line AD in the y direction

$$\varepsilon_y = \frac{\partial v}{\partial y}$$

Change of angle between two lines AB and AD is known as the shear strain. Originally angle between AB and AD is a right angle. Therefore γ_{xy} is the collection of two angles and it is given by

$$\gamma_{xy} = \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x}$$

In the three dimensional cases, there is displacement w in the z direction and equations derived to two dimensional cases can be extended to three dimensional cases. Then following equations can be written [3].

$$\varepsilon_{z} = \frac{\partial w}{\partial z}$$
$$\gamma_{xy} = \frac{\partial u}{\partial z} + \frac{\partial w}{\partial x}$$
$$\gamma_{yz} = \frac{\partial v}{\partial z} + \frac{\partial w}{\partial v}$$

2.13.3 Stress/strain relationship

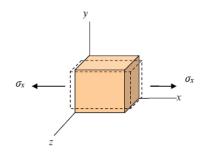


Figure 32: Deformation of 3D element for tensile stress in x direction

As figure 32 shows, 3D element is subjected to tensile stress σ_x . Then element get an extension in x direction. By the Hooke's law,

$$\dot{\varepsilon_x} = \frac{\sigma_x}{E}$$

Simultaneously element has a contraction in both y and z direction. The Poisson's ratio (ν) is known as the ratio of the transverse strain to the strain in the longitudinal direction [3].

According to the definition of Poisson's ratio

$$\varepsilon_y = \varepsilon_z = -\frac{\nu \sigma_x}{E}$$

Then total strain due to σ_x is $\varepsilon_x = \varepsilon_x' + \varepsilon_y + \varepsilon_z$

Finally it can be shown that, $\varepsilon_x = 1/E[\sigma_x - \nu(\sigma_y + \sigma_z)]$ (33)

Similary following relationship can be found.

$$\varepsilon_{y} = 1/E[\sigma_{y} - \nu(\sigma_{z} + \sigma_{x})] - (34)$$
$$\varepsilon_{z} = 1/E[\sigma_{z} - \nu(\sigma_{x} + \sigma_{y})] - (35)$$

General Hook's law relationship can be used for shear stress and strain relationship as follows.

$$\tau = G\gamma$$

G is the shear modulus. Then shear stress in different directions are written as

$$au_{xy} = G\gamma_{xy}$$

 $au_{yz} = G\gamma_{yz}$
 $au_{zx} = G\gamma_{zx}$

Then shear stress is written under following form (Eqn;36-38) by taking relationship

$$G = \frac{E}{2(1+v)}$$

$$\tau_{xy} = \frac{E}{(1+v)(1-2v)} X \frac{(1-2v)}{2} X \gamma_{xy}$$
(36)
$$\tau_{yz} = \frac{E}{(1+v)(1-2v)} X \frac{(1-2v)}{2} X \gamma_{yz}$$
(37)
$$\tau_{zx} = \frac{E}{(1+v)(1-2v)} X \frac{(1-2v)}{2} X \gamma_{zx}$$
(38)

Then equations 33 to 38 can be written in matrix format as [3]

$$\begin{pmatrix} \sigma_x \\ \sigma_y \\ \sigma_z \\ \tau_{xy} \\ \tau_{yz} \\ \tau_{zx} \end{pmatrix} = E/(1+v)(1-2v) \begin{bmatrix} (1-v) & v & v & 0 & 0 & 0 \\ v & (1-v) & v & 0 & 0 & 0 \\ v & v & (1-v) & 0 & 0 & 0 \\ 0 & 0 & 0 & (1-2v)/2 & 0 & 0 \\ 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ 0 & 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ 0 & 0 & 0 & 0 & 0 & (1-2v)/2 & 0 \\ \end{pmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \varepsilon_y \\ \gamma_{xy} \\ \gamma_{yz} \\ \gamma_{zx} \end{pmatrix}$$

In plane stress condition σ_z , τ_{xz} and τ_{yz} are assumed to be zero. For plane strain problems ε_z , γ_{yz} and γ_{xz} are assumed be zero [21].

3. INTRODUCTION OF VIRTUAL CONSTRAINTS

3.1 Floating structure

If constrains to a system subjected to external non constrained forces/moments is provided in such a way that its configuration cannot be changed with respect to a reference frame without affecting the stress-strain in the system then such constraints could be identified as non-floating constraints (or supports). If configuration could be changed without affecting the stress-strain in the system then such constraints are known as floating constraints.

With non-floating constraints the displacements of the system with respect to a reference frame will be unique. With floating constraints the displacements will have many solutions.(in parametric form)

Then it is clear that if the numerical solving procedure in the software to perform the constraints should be non-floating type.

3.2 identification of floating, non-floating constraints by kinematics method

If the constraint are floating type as arbitrary minute change of the configuration of the object is possible without changing the displacements (linear/rotational) at constraints. If the constraints are non-floating type such change is not possible [31].

any arbitrary change of configuration of a 'rigid' object could be represented on a linear displacement $(\Delta x \underline{i} + \Delta y \underline{j} + \Delta z \underline{k})$ of an arbitrary point $(x_{0,y_{0},z_{0}})$ fixed with the object and with a rotation $(\delta\theta)$ of the object around a particular axis passing through that point. Then the new position vector (\underline{p}') of a point of which the original position was p(x, y, z) will be given by,

$$\underline{p}' = \underline{p} + \Delta x \underline{i} + \Delta y \underline{j} + \Delta z \underline{k} + Q$$

Where $Q = qpq^{-1}$ a quaternion with real part in zero and $q = \cos\left(\frac{\theta}{2}\right) + [u_x\underline{i} + u_y\underline{j} + u_z\underline{k}] \sin\left(\frac{\theta}{2}\right)$ and $u_x\underline{i} + u_y\underline{j} + u_z\underline{k}$ is the unit vector in the direction of the line.

$$p = (x - x_o)\underline{i} + (y - y_o)\underline{i} + (z - z_o)\underline{k}$$

Now if small changes $\delta x \underline{i} + \delta y \underline{j} + \delta z \underline{k}$ and $\delta \theta$ is done. Small change in the position vector p is

$$\delta p = \delta x \underline{i} + \delta y \underline{j} + \delta z \underline{k} + \frac{\partial q}{\partial \theta} \delta \theta$$

And if point p(x, y, z) is linearly constrained in particular direction resolution of δp in these directions should be zero. Also if p(x, y, z) is rotationally constrained in particular direction resolution of $(u_x \underline{i} + u_y \underline{j} + u_z \underline{k}) \delta \theta$ in those direction also should be zero. Now considering all the constraints if it is possible to find out $(u_x \underline{i} + u_y \underline{j} + u_z \underline{k})$ subjected to above conditions, then the those constraints are of 'floating type'. Then additional constraint has to be introduce such a way that they will not apply any force/moment on the system and it is unable to find $(u_x \underline{i} + u_y j + u_z \underline{k})$.

3.3 identification of floating, non-floating constraints by static method

In this method it is checked whether the constraints could withstand (or balance) any force/moment system applied on the system in addition to the original force/moment, that is whether the constraints could withstand (or balance) any force/moment on the system, if so the constraints are non-floating. Otherwise floating. If the constraints are 'floating' then additional constraints (virtual constraints) has to be introduced in such a way that they will convert the system to a non-floating type and it should be 'statically' proved that no force/moment are applied on the system by these when the original force/moment system is applied on the system.

Below equilibrium structure (Figure 33) is subjected external force P_i and moment M_i . Force P_i can be divided to F_x , F_y and F_z components and moment M_i is divided to M_x , M_y and M_z components. Then supports are applied at (1,0,0) and (0,0,0) points. At (1,0,0) point, Z direction is restricted and reaction force at point (1,0,0) in Z direction is f_{z3} . At (0,0,0) point, X,Y and Z directions are restricted and reaction forces at point (0,0,0) are f_{x1} , f_{y1} and f_{z1} .

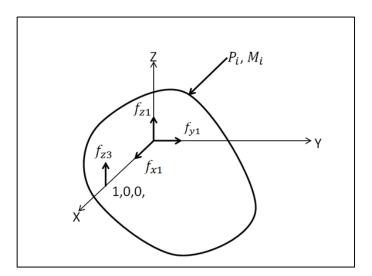
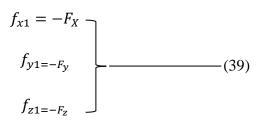


Figure 33: Supports on a body Then newton's second law is applied in X,Y and Z directions.



Taking the moment around point (0,0,0)

$$0 = M_x$$

$$f_{z3}X1 = M_y$$

$$0 = -M_z$$
(40)

Now another external force and moment are applied on the equilibrium system (Figure 34). New resultant forces are F_{xN} , F_{yN} and F_{zN} in x, y and z direction respectively. New resultant moments are M_{xN} , M_{yN} and M_{zN} around x, y and z axes respectively.

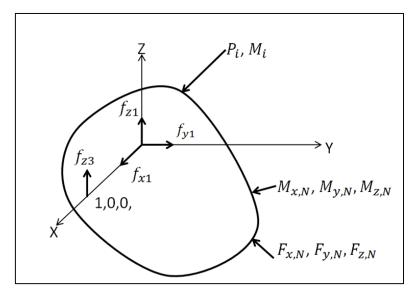


Figure 34: System with new external forces and moment

Then Newton's second law is applied to system. Takin the moment about x axis, it gives following equation.

$$M_{xN} + 0 \neq 0$$

Hence, after new forces and moments are introduced, system become untable. Therefore this is a floating system. It is equilibrium only a specific set of external forces and moments.

Now another constrined is applied at point (1,1,1) (Figure 35) where y and z directions are restricted and reaction forces at point (1,1,1) in x and y direction are

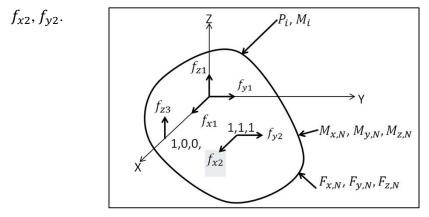


Figure 35: System with new constraint

Then newton's second law is applied in X,Y and Z directions.

$$f_{x1} + f_{x2=-F_{xN}}$$

$$f_{y2} + f_{y1=-F_{yN}}$$

$$f_{z3} + f_{z1=-F_{zN}}$$
(41)

Takin the moment around point (0,0,0)

$$f_{y2X1} = M_{xN}$$

$$-f_{z3}X1 + f_{x2}X1 = -M_{yN}$$

$$-f_{x2}X1 + f_{y2}X1 = -M_{zN}$$
(42)

According to equation 41 and 42, system is equilibrium for any kind of external forces and moment after constraint is applied at (1,1,1) point.

Now external new forces and moments are removed and constraint at point (1,1,1) is kept as it is.

Then newton's second law is applied in X,Y and Z directions.

$$\begin{array}{c}
f_{x1} + f_{x2=-F_x} \\
f_{y2} + f_{y1=-F_y} \\
f_{z3} + f_{z1=-F_z}
\end{array}$$
(43)

Takin the moment around point (0,0,0)

$$f_{y2X1} = M_x$$

$$-f_{z3}X1 + f_{x2}X1 = -M_y$$

$$-f_{x2}X1 + f_{y2}X1 = -M_z$$
(44)

Then, relationship built up in equation 40 is applied to equation 44. it results,

$$f_{y2} = 0$$
$$f_{x2} = 0$$

To sum up, externally applied constraint at point (1,1,1) can make the system equillibrium for any external foces and moments. When original froces and moments act on the system, reaction forces generated at constraint of point (1,1,1) is zero. Therefore constraint at (1,1,1) is a virtual constraint. Under these constraint, system can be analyzed by any computer package.

After define virtual constrained for floating system, three case studies were done using concept of virtual constraint. Under these case studies, one static system and two dynamic systems were taken in to account. All the systems were floating system and virtual constraints were applied to find stresses, strain and deformations. Section 3.31,3.3.2 and 3.3.3 provides detail description about the analysis.

3.3.1 Use virtual support to analyses roof structure of Kulasinghe auditorium in nerd center

Roof structure of Kulasinghe auditorium can be concerned as a floating structure because it has no supports and has just touched with columns. The main reason for not to having fix mounting with columns is that preventing transfer bending forces to columns when wing forces act on roof in horizontal direction [32].



Figure 36: Roof of Kulasinghe auditorium



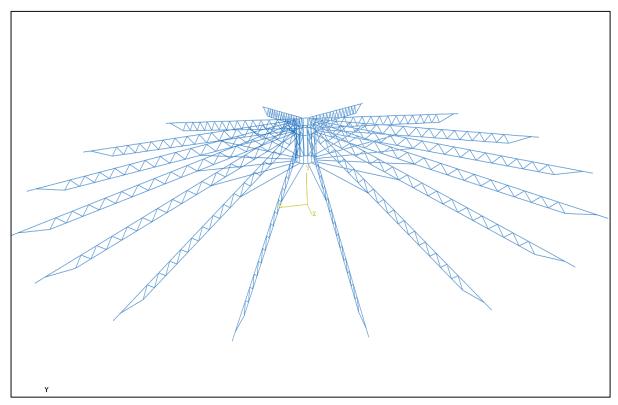


Figure 37:FEA model of structure

As figure 37 shows, FEA model of roof structure was created in Abaqus preprocessor using line commands. Copy, rotate mirror and pattern commands available in Abaqus 6.14 were used to generate complete model.

3.3.1.2 Define material for model

It was considered the young's modulus of steel of whole structure's is 208Gpa and density of the steel was considered as 7800kg/m³ [33].

3.3.1.3 Meshing the geometry

Model was meshed with linear beam elements as follows.

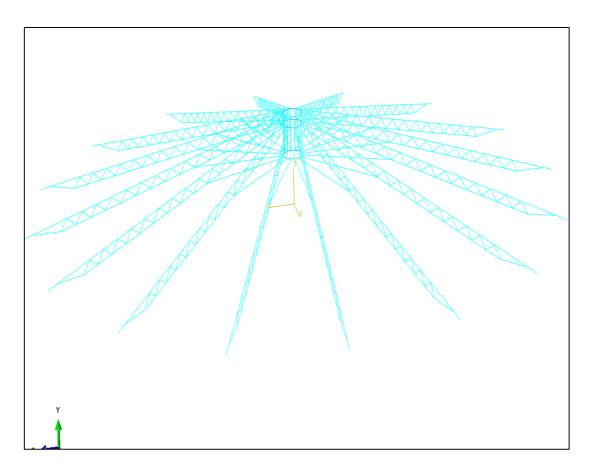


Figure 38: Mesh on the model

3.3.1.4 Apply boundary condition to model

There is only one boundary condition on the model. That is edges of the structure should be fixed in vertical direction (y direction), because structure has been kept on the columns without any fixed supports.

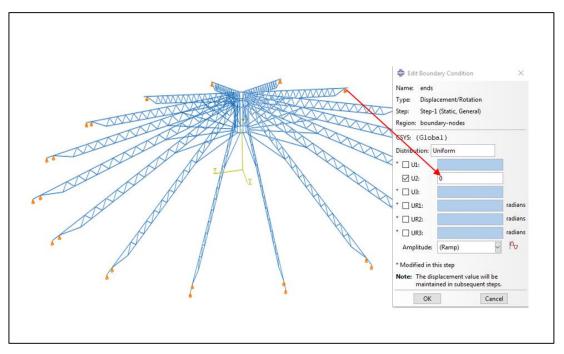


Figure 39: boundary condition on the model

3.3.1.5 Apply virtual supports to model

This structure has no enough supports and Abaqus is unable to run the analysis without error message, due to lack of boundary conditions or supports. In the other word, computer needs additional supports to run the analysis. But reaction forces created due to new fixed support should not change the state of the system, or system needs a virtual support. Hence virtual support is given in such a way that, X and Z directions are fixed. Rotational degree of freedom in Y direction also fixed.

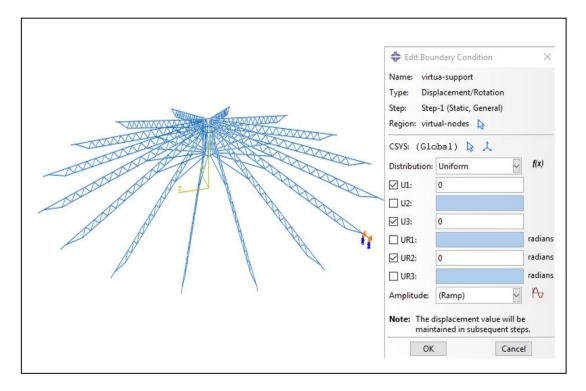


Figure 40: Virtual supports on the roof

Let forces created in X and Z directions due to virtual supports are F_x and F_z respectively. Moment around Y axis due to virtual supports is M_y . By applying Newton's second law in X and Z directions,

$$F_x = 0, F_z = 0$$

Taking moment around y axis,

$$M_{v} = 0$$

Hence

$$F_x = F_y = M_y = 0$$

Newly added supports do not create any reaction forces or moment on the structure. Therefore original stress/strain in the structure does not change. Hence this supports can be considered as virtual supports.

3.3.1.6 Apply the loading to the model

Several vertical loads were applied to nodes in Y direction to the structure for representing electrical fans hang in the roof. Gravity force of the structure was applied at the center of the structure.

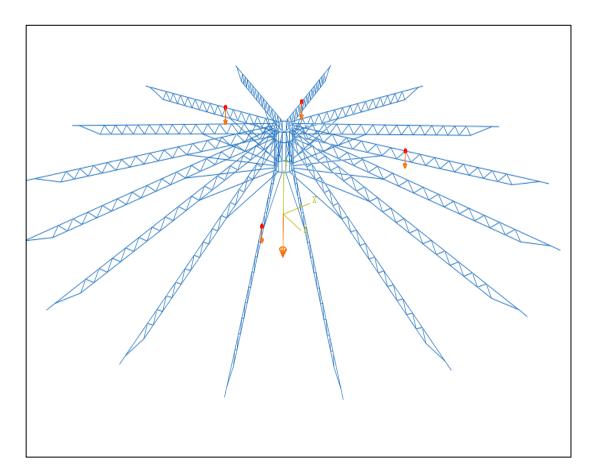


Figure 41: Loading on the structure

3.3.1.7 Analyze the model

After applying loading ,boundary conditions and virtual supports structure could be analyzed and stress of each beam was given by software.

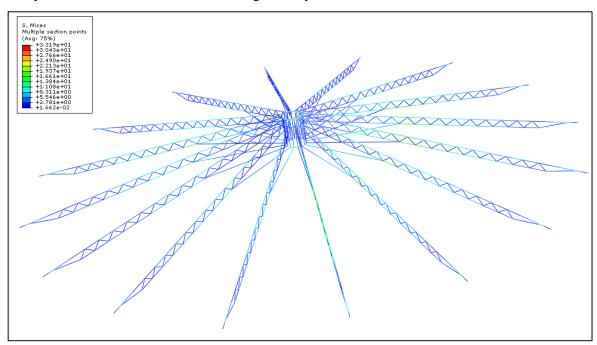


Figure 42: Von misses stress developed on the structure

3.3.1.8 Reaction forces generated due to virtual constraint during simulation

virtual constraint creates reaction forces in X and Z direction and moment around Y direction. They are F_x , F_z and M_y . Respectively. Simulation result shows that values of F_x , F_z and M_y are very close to zero and these values are 4.8E-8N, -2.7E-9 and -1.9E-5 respectively. Figure 43,44 and 45 show reaction forces and moment values given in the simulation. In the FEA simulation, F_x , F_z and M_y are not equal to absolute zero, because FEA is a numerical process where round off errors affect to the values of reaction forces and moment.

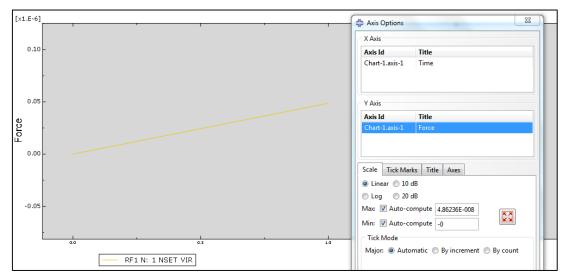


Figure 43: Reaction force in X direction of virtual constraint

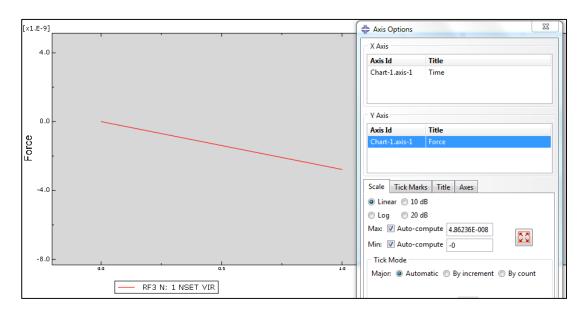


Figure 44: Reaction force in Z direction of virtual constraint

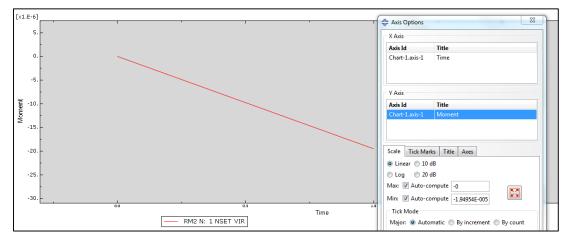


Figure 45: Reaction Moment around Y axis of virtual constraint

3.4 Analyzing of a dynamic system with virtual supports

A dynamic system could be considered as a static system if the inertia forces are considered as acting on the reverse direction at the particular (mass) point in the system (fig 37). Then these reversed inertia forces could be considered as 'free forces' (non-constrained). Now this system will obviously be a ' floating type' system with may be few constraints and free forces including reversed inertia forces.

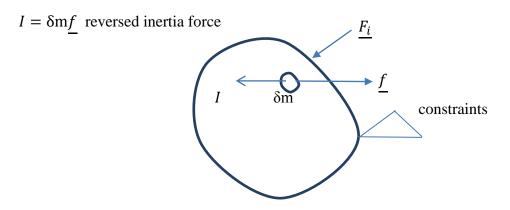


Figure 46: Reversed inertia forces on an object

Now this floating system could be converted to a non-floating system by introducing virtual constraints (supports) and could be analyzed for stress-strain by using the software.

In this case mass of an element will be taken as concentrated at nodes and according to the co-ordinate of the node acceleration of the node will be determined by dynamics. Then the reversed inertia forces will be considered as the external forces at nodes.

3.4.1 Analyzing of a rotating disc with virtual supports

In order to analyze a rotating disc using virtual supports, it was considered a rotational disc as shown below. Its dimensions and other parameters are given below[32].

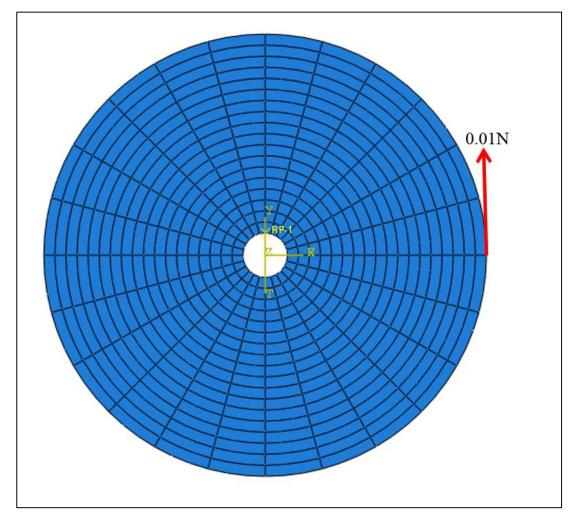


Figure 47: Force on a rotating disc

Table 1:Parameters of the rotating disc

inner diameter (r_1)	0.005m
Outer diameter (r_2)	0.05m
Thickness (t)	0.005m
Density (d)	7800Kg/m ³

3.4.1.1 Calculation of centrifugal force and tangential force

This disc is subjected to 0.01N external force (F) as shown by the above figure (47). Disc angular velocity (ω) is taken as 2 rad/s. Hence angular acceleration of the disc can be calculated as following.

Mass of the disc (m)=pi()* $(r_2^2 - r_2^2)$ *t*d

=0.30Kg

Second moment of Inertia of the disc (I)= $1/2*m*(r_2^2-r_2^2)$

```
=0.5*0.3*\{(.05^{2})+(.005^{2})\}=0.00038 \text{Kgm}^{2}Torque on the disc (\tau) = F*r_{2}=0.01*0.05=0.0005 \text{Nm}Angular acceleration of the disc(\alpha) = \tau/\text{I}=.0005 \text{Nm}/.00038 \text{Kgm}^{2}=1.306 \text{rad/S}
```

Geometry was divided to small segments of 30 degree in circumference directions and divided to 9 segments along radial direction. Their center of gravities were grouped as A1 to A9. Figure 48 shows all the center of gravities of first segments along radial direction and their center of gravities are A1.

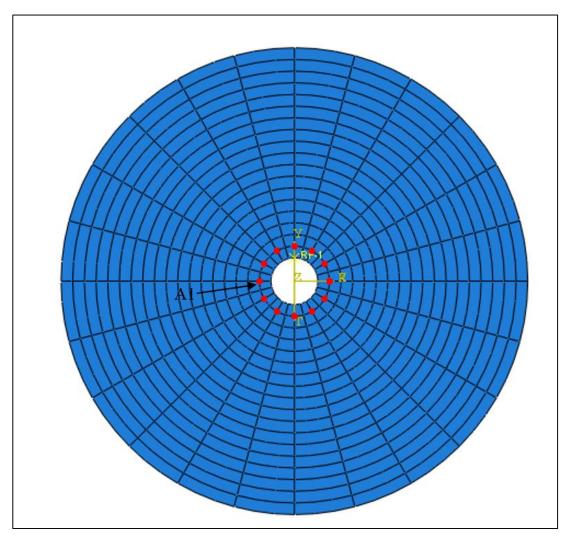


Figure 48: Center of gravities of first segment

Inertia forces applied on each group are tabulated by below table.

Group	r1	r2	Area= 0.5(r2^2- r1^2)*angle	dm=mass	R=r1+r2/2	Fr=dm*R* <i>w^2</i>	Ft=dm*R*alpha
A1	0.005	0.01	1.9635E-05	0.00076576	0.0075	2.29729E-05	7.50075E-06
A2	0.01	0.015	3.27249E-05	0.00127627	0.0125	6.38136E-05	2.08354E-05
A3	0.015	0.02	4.58149E-05	0.00178678	0.0175	0.000125075	4.08374E-05
A4	0.02	0.025	5.89049E-05	0.00229729	0.0225	0.000206756	6.75068E-05
A5	0.025	0.03	7.19948E-05	0.0028078	0.0275	0.000308858	0.000100843
A6	0.03	0.035	8.50848E-05	0.00331831	0.0325	0.00043138	0.000140847
A7	0.035	0.04	9.81748E-05	0.00382882	0.0375	0.000574322	0.000187519
A8	0.04	0.045	0.000111265	0.00433932	0.0425	0.000737685	0.000240857
A9	0.045	0.05	0.000124355	0.00484983	0.0475	0.000921468	0.000300863

Table 2: Calculation of inertia forces

 r_1 - first radius of segment

 r_2 - second radius of segment

 F_r -Centrifugal force

 F_t -tangential force

3.4.1.2 Force applied on the FEA model

In the FEA model, nodes were generated at the center of the each small segments' center and F_r and F_t forces were applied as nodal forces in radial and tangential direction respectively.

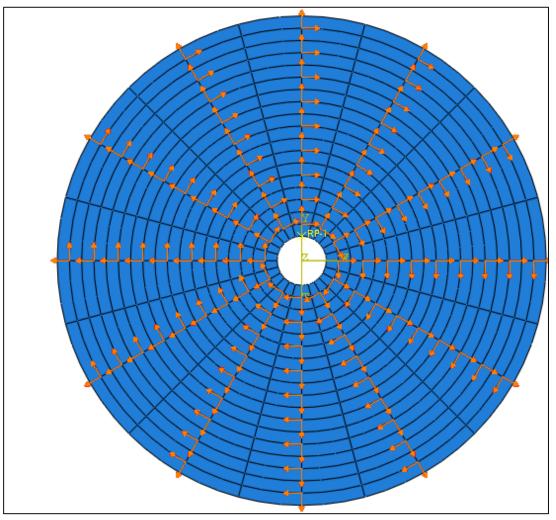


Figure 49: Reverse inertia forces on the disc

3.4.1.3 Boundary condition applied on the model

In the actual situation, the disc is rotated around a shaft. It can be considered as one point of the inner diameter of the disc is touched with the shaft's outer diameter. In order to simulate this condition, boundary condition is applied in such a way that, Y direction of the node is given fixed supports as shown figure 50.

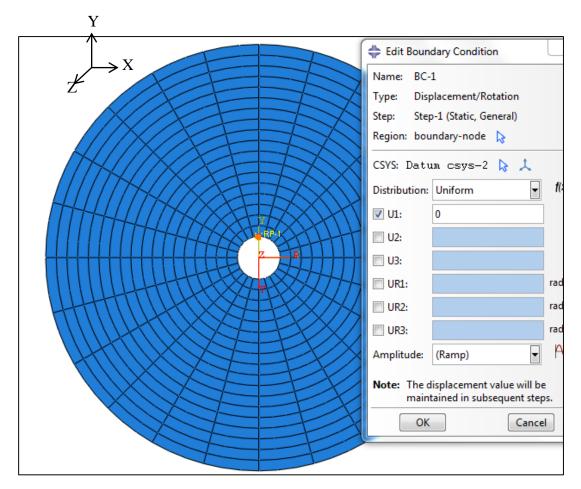


Figure 50: Boundary condition on the rotating disc

3.4.1.4 Applied virtual support to the model

Additionally X and Z directions are given fix boundary conditions to the same node in order to act as virtual supports. Moment about Z axis is also locked as figure 51.

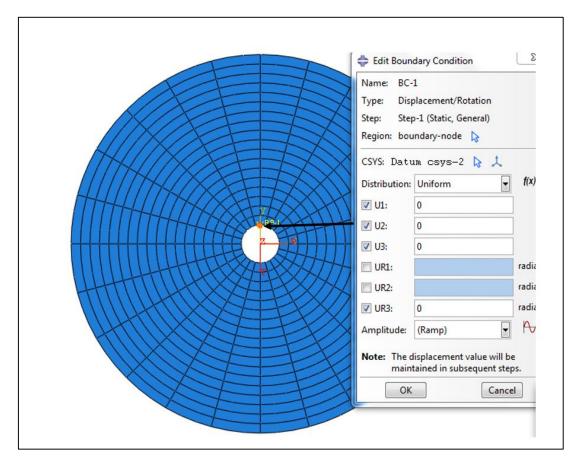


Figure 51: virtual supports to the disc

Due to applied virtual supports reaction forces generated in X and Z directions are F_x and F_z . Moment created around Z axis is M_z .

By apply Newton's second law to disc

 $F_x = 0$; Since externally applied load is balance by inertia forces according to D' Alembert principle

 $F_z = 0$; There are no any external forces in Z directions

 $M_z = 0$; There are no any external moments around Z axis

3.4.1.5 Analyzed the model in Abaqus

After applying virtual supports, disc can be analyzed in Abaqus software. Von misses stress contour of rotating disc is given below.

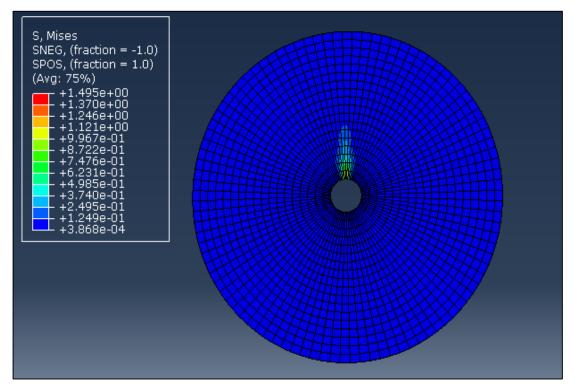


Figure 52: Von misses stress of rotating disc

3.4.1.6 Reaction forces generated in virtual constraint

After analysis of Abaqus, reaction forces in X and Z direction of virtual constraint and reaction moment around Z axis can be visualized as a graph as follows. According to figure 53, reaction force $F_x = -5E - 15N$ and it is very much close to zero. According to figure 54, reaction force $F_z = 0$. As figure 55 shows, moment around Z axis $M_z = 0.003Nm$ and it can be considered as close to zero. In the FEA simulation F_x and M_z are not equal to absolute zero, but they are very close to zero because when calculating reverse inertia forces, decimal fraction after 3 digits were left and it affects to values of reaction forces generated at virtual constraint.

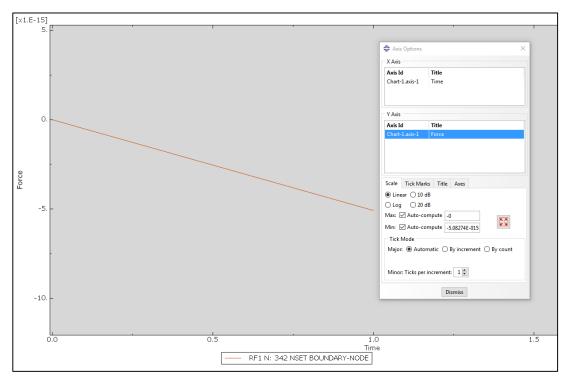


Figure 53: Reaction force in X direction of virtual constraint

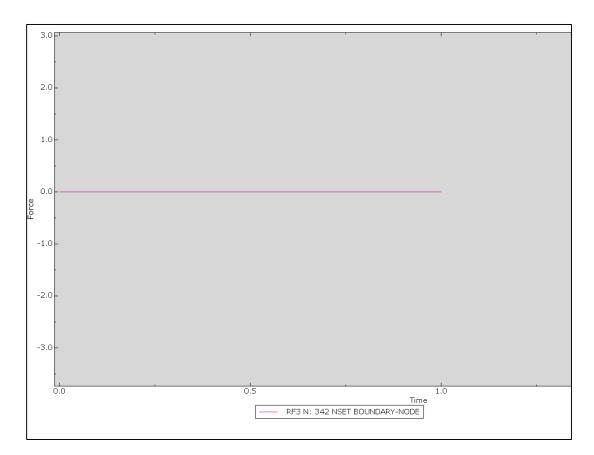


Figure 54:Reaction force in Z direction of virtual constraint

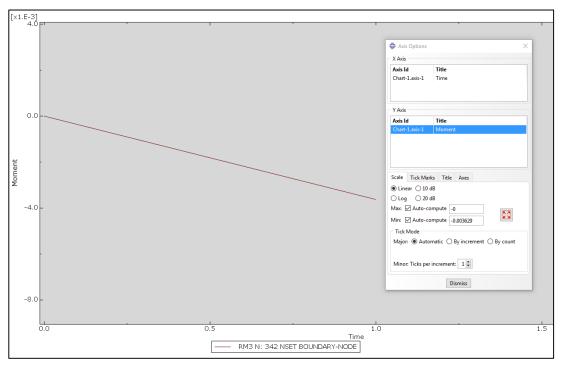


Figure 55: Moment around in Z axis of virtual constraint

3.4.2 Stress-strain analysis of a wind blade

When a 2 segments wind blade rotates, free forces (inertia forces) and external forces can be indicated as fig 54.

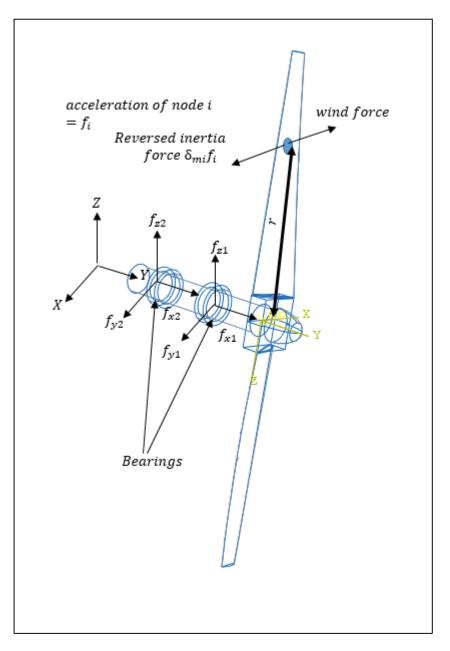


Figure 56:kinematics of wind blade

3.4.2.1 Determine f_i from dynamics

By kinematics acceleration in Y and Z directions \ddot{y} and \ddot{z} can be determined as following equations. $\ddot{y} = -r(-\ddot{\alpha}\sin\alpha - \dot{\alpha}^2 cos\alpha)$ $\ddot{z} = \ddot{\alpha}r\cos\alpha - \dot{\alpha}^2r\sin\alpha)$ $\ddot{\alpha}$ -rotational acceleration of the Wind blade

3.4.2.1.1 Calculate the $\ddot{\alpha}$

 $\ddot{\alpha}$ can be found from relationship given that $T = I\ddot{\alpha}$. I is the polar moment of inertia of the wind blade. T is the torque generated from wind force exerted on the wind blade. T can be found by a FE analysis.

In FE analysis, following constraints are given to rotating shaft in order to find torque T. under constraint, global X,Y,Z directions are constrained the outside surface of the bearings. Rotational degree of freedom in the shaft is fixed around Y axis (Figure 57).

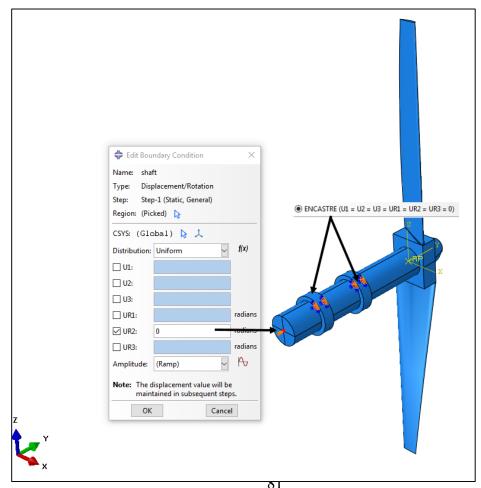


Figure 57: Constraint on wind blade

Drag forces dF_v and dF_u due to wind forces on the wind blade are given by the following relationship [34]. Dimensions attached to relationships are shown in figure 58.

$$dF_{v} = 1/2\rho lW^{2} dr (C_{l} cos\phi + C_{d} sin\phi)$$
$$dF_{u} = 1/2\rho lW^{2} dr (C_{l} sin\phi + C_{d} cos\phi)$$

P = density of air

W= resultant velocity of wind speed and blade linear speed

 Φ = tan^{-1} (wind speed/ blade linear speed)

 C_d are co-efficient from NACA 4415 graph.

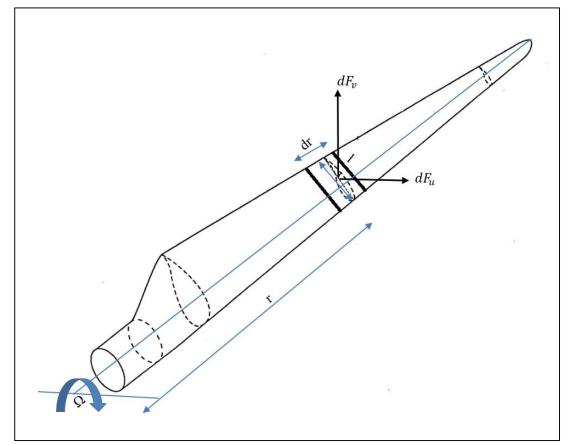


Figure 58: Wind force on the FEA model

Drag forces dF_v and dF_u were calculated to several segments of the wind blades and they are applied as figure 59.

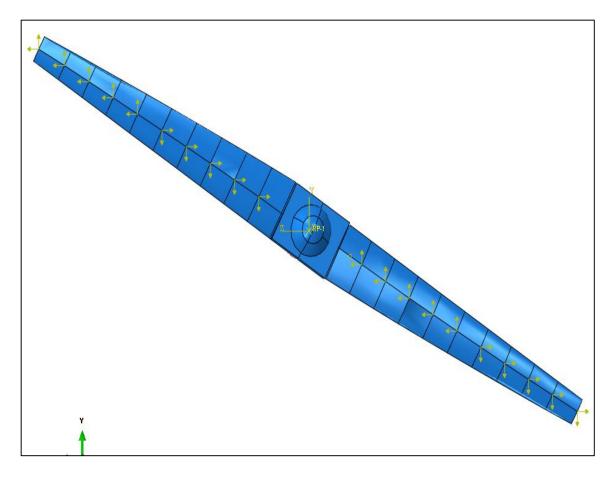


Figure 59: drag forces on the wind blade

From static analysis, torque T ,generated in the constraint point can be calculated. T is 19Nm. Then

 $\ddot{\alpha} = T/I$ I= 3.488kgm², can be found by CAD interface $\ddot{\alpha} = 5.44 \text{ rad/s}^2$,

3.4.2.2 Apply reversed inertia forces at the nodes

Abaqus creates an input file for the model and it contains the nodal co-ordinates. it can be written command to get each element mass (δ_m) as individual element output to input file also. From section 3.4.2.1, \ddot{y} and \ddot{z} can be calculated for all the nodes and it can be used to find $\delta_m \ddot{y}$ and $\delta_m \ddot{z}$ of each nodes. When calculate \ddot{y} and \ddot{z} initial values for $\dot{\alpha}$ is taken in arbitrary manner.

input file can be edited in such a way that, reversed inertia forces are applied in y and Z direction to all the nodes of the model (Figure 60).

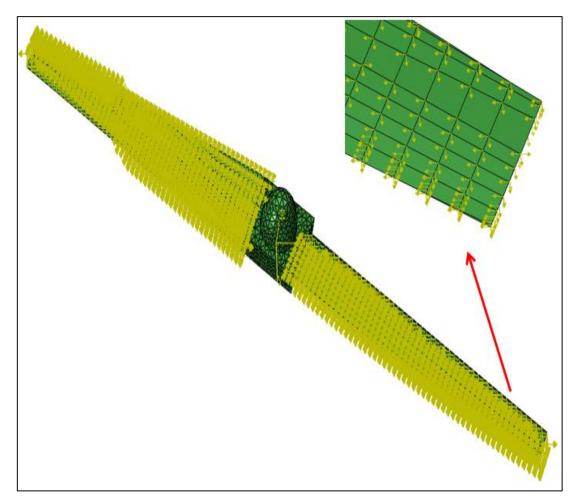


Figure 60: reversed inertia forces on the model

3.4.2.3 Apply virtual constraints

After inertia forces are applied, model acts as a semi-floating system. Because wind blade can be rotated around y axis by applying an external torque around y axis. Hence virtual constraint is given to model as torque is created around y axis (figure

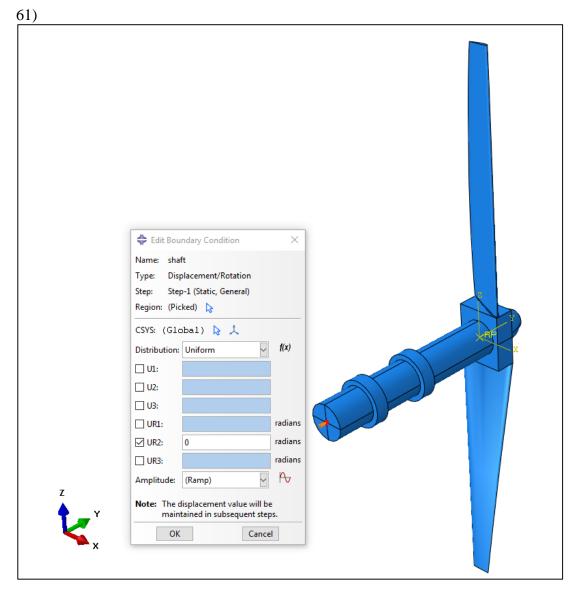


Figure 61: Virtual support on the model

Due to virtual constraints, external moment created around axis y is M_{y} .

By taking the moment about y axis $M_y = 0$, because moment created from wind forces is balanced by the moment created from the reverse inertia forces.

3.4.2.4 Analysis the system

Aluminum properties are given as the material property of the wind blade. By performing static linear analysis, stress and strain generated on the wind blade can be found.

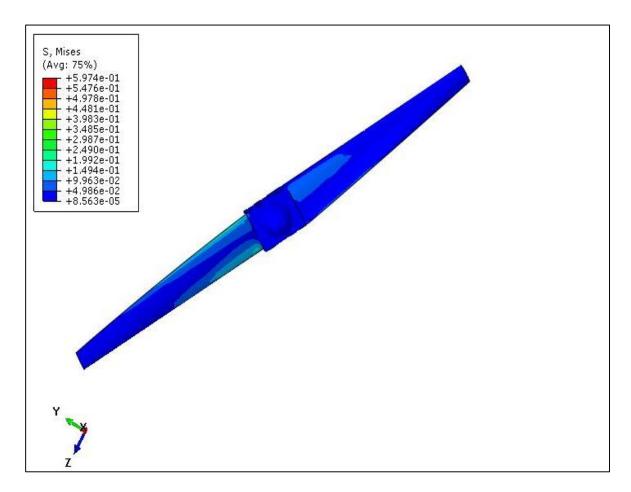


Figure 62: Stress analysis of wind blade at static mode

3.4.2.5 Reaction Moment around Y axis of Virtual support

Reaction moment M_y is given as history output and which is very close to zero (-0.01Nm). M_y does not become absolutely zero in FEA simulation, because M_y depend on manually calculated inertia forces. When inertia forces were calculated, it was left decimal points after 3 digits.

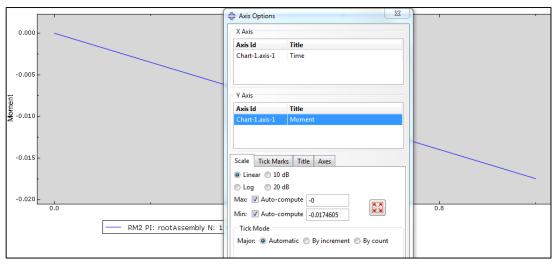


Figure 63: Reaction moment around Y axis of virtual constraint

4. CONCLUSION

Today there are lots of computer based FEA packages. They can be used to analyze various types of complex structures and geometries in static and dynamic modes. In order to carry out any kind of analysis, it is needed to provide adequate constraints to software. Else software does not run and stops the program with error command.

Most of the structure/bodies found in the natures are floating types or semi floating types and when these structure/bodies can't be analyzed by computer based FEA package directly. Hence this research introduced a method to analyze floating and semi floating type structures using concept of virtual constraints in computer based FEA packages. Under this concept of virtual constraint, no any reaction forces or moment are created on the structure by virtual constraint and hence no any interference occur to structure/body after virtual constraints are applied. This concept can be extended to dynamic system also. Then any dynamic system can be analyzed using computer based FEA package in static mode.

During the research works, first it is discussed the situation where structures or bodies have no enough fixed constraints or supports with reference to globe. Then stiffness matrix becomes singular and displacement field become ambiguous. In the other words, for the same forces and moment, displacement field has infinite solution. This situation is later verified by a three beam structure which are connected by pin joints. In mathematical modeling, it was shown that stiffness matrix is singular when the structure is non-constrained. Further this condition was justified by a constant stain triangular where stiffness matrix shows that it is singular when there are no constraints.

After that non-constrained beam which is equilibrium under equal and opposite forces was analyzed by five FEA packages which are Abaqus, Nastran, Patran, Strand7 and Solidwork simulia. All software packages gave error or warning during analysis and it indicated model was un-constrained.

In the chapter 3, concept of virtual constrained is produced and it is verified by quaternions method and static method. Then three case studies were done using concept of virtual constraints.

Under case studies, first it was analyzed a roof structure on Kulasinghe auditorium in NERD center. This roof structure is a semi-floating structure and virtual constraints were used in one end of the structure and structure was able to performed stress and strain analysis using Abaqus 6.14 package. After FEA simulation, it showed that reaction forces and moment generated due to virtual constraints are very close to zero (F_x , F_z and M_y are .8E-8N, -2.7E-9 and -1.9E-5 respectively). But these values were not equal to absolute zero because in FE analysis software follows a numerical method and solves simultaneous equations by techniques like Gaussian elimination or Gaussian iterative method.

As second case study, rotating disc was considered and it was converted to static system by applying reversed rotary inertia force in to nodal point of discrete parts of the disc. Then disc was under equilibrium without adequate constraint and virtual constraint was given to analyses the disc in Abaqus 6.14. After analyzing, stress and strain created on the disc could be found. FE analysis gave reaction forces and moment F_x , F_z and M_z as -5E - 15N, 0 and 0.003Nm respectively. F_x and M_z are close to zero, but not equal to absolute zero because these values depend on reverse inertia forces. In the analysis, reverse inertia forces were calculated manually. Hence this manual calculation process, decimal values after 3 digits were left and it affected to reaction values.

Under third case study, rotating double wind blade was analyzed in static mode in Abaqus 6.14. When the blade rotates around rotating axis, accelerations are generated on the each elements of the wind blades and acceleration vector was derived using kinematics. Then reversed inertia forces which was obtained by multiplying element's mass with acceleration vector were applied to all the nodes of the blade. This force system make an equilibrium system and virtual constraint was given to end of the rotating shaft. After static analysis, stress generated in the wind blade can be found out. Reaction moment created due to virtual supports, M_y was given as -0.01Nm and which is equal to zero. M_y was not also absolutely zero in FEA simulation, because M_y depend on manually calculated inertia forces. When inertia forces were calculated, it was left decimal points after 3 digits.

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Appendix

When the wind blade is at any position in the space, acceleration of any point in global X,Y and Z directions are derived here.

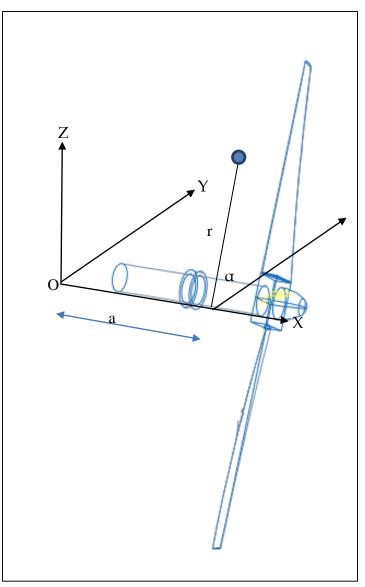


Figure 64:Kinematics on wind blade

$$X = a$$
$$y = r\cos \alpha$$
$$z = r\sin \alpha$$
$$\ddot{y} = -r(-\ddot{\alpha}\sin\alpha - \dot{\alpha}^{2}\cos\alpha)$$
$$\ddot{z} = \ddot{\alpha}r\cos\alpha - \dot{\alpha}^{2}r\sin\alpha$$
$$r = (y^{2} + x^{2})^{1}/2$$

 $\alpha = sin^{-1}(\frac{z}{r})$